

# 250 EXC-F SIX DAYS EU 2013

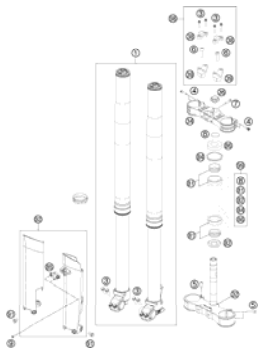
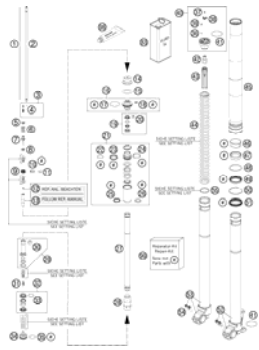
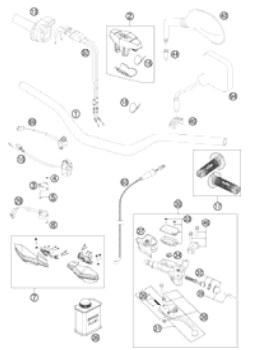
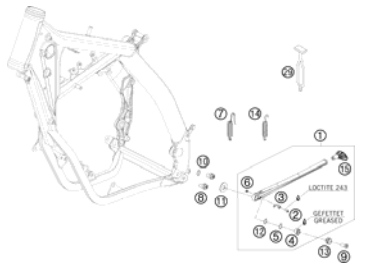
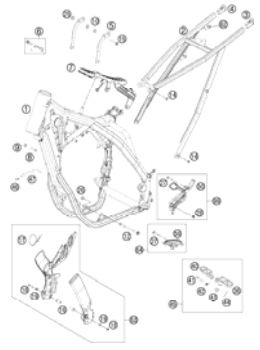
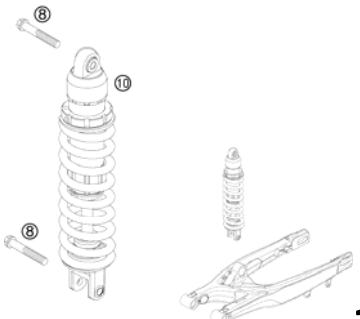
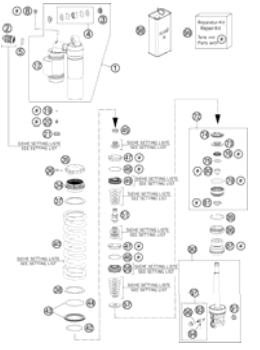
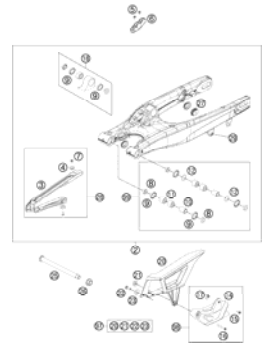
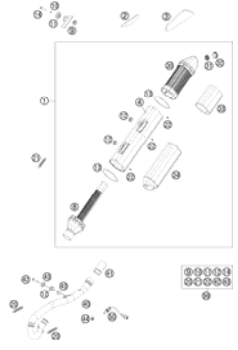
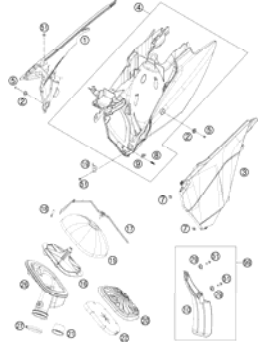
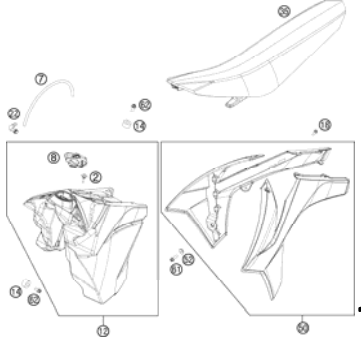
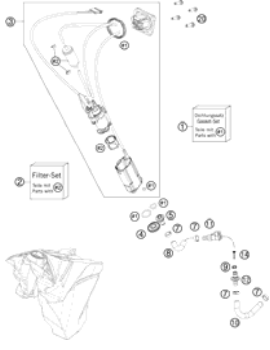
SPARE PARTS MANUAL: CHASSIS

ART.NO.: 3CFF8103M2EN

ENGLISH





<p><b>FRONT FORK, TRIPLE CLAMP</b></p>  <p><b>4</b></p>	<p><b>FRONT FORK DISASSEMBLED</b></p>  <p><b>5</b></p>	<p><b>HANDLEBAR, CONTROLS</b></p>  <p><b>8</b></p>	<p><b>SIDE / CENTER STAND</b></p>  <p><b>9</b></p>
<p><b>FRAME</b></p>  <p><b>10</b></p>	<p><b>SHOCK ABSORBER</b></p>  <p><b>12</b></p>	<p><b>SHOCK ABSORBER DISASSEMBLED</b></p>  <p><b>13</b></p>	<p><b>SWING ARM</b></p>  <p><b>15</b></p>
<p><b>EXHAUST SYSTEM</b></p>  <p><b>16</b></p>	<p><b>AIR FILTER</b></p>  <p><b>17</b></p>	<p><b>TANK, SEAT, COVER</b></p>  <p><b>18</b></p>	<p><b>FUEL PUMP</b></p>  <p><b>19</b></p>

**MASK, FENDERS**

**20**

**DECAL**

**21**

**FRONT WHEEL**

**22**

**REAR WHEEL**

**23**

**WIRING HARNESS**

**25**

**BRAKE CALIPER REAR**

**26**

**HAND BREAK CYLINDER**

**27**

**BRAKE CALIPER FRONT**

**28**

**REAR BRAKE CONTROL**

**29**

**LIGHTING SYSTEM**

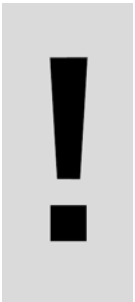
**30**

**INSTRUMENTS / LOCK SYSTEM**

**31**

**ACCESSORIES KIT**

**32**

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# FRONT FORK, TRIPLE CLAMP

250 EXC-F SIX DAYS EU 2013

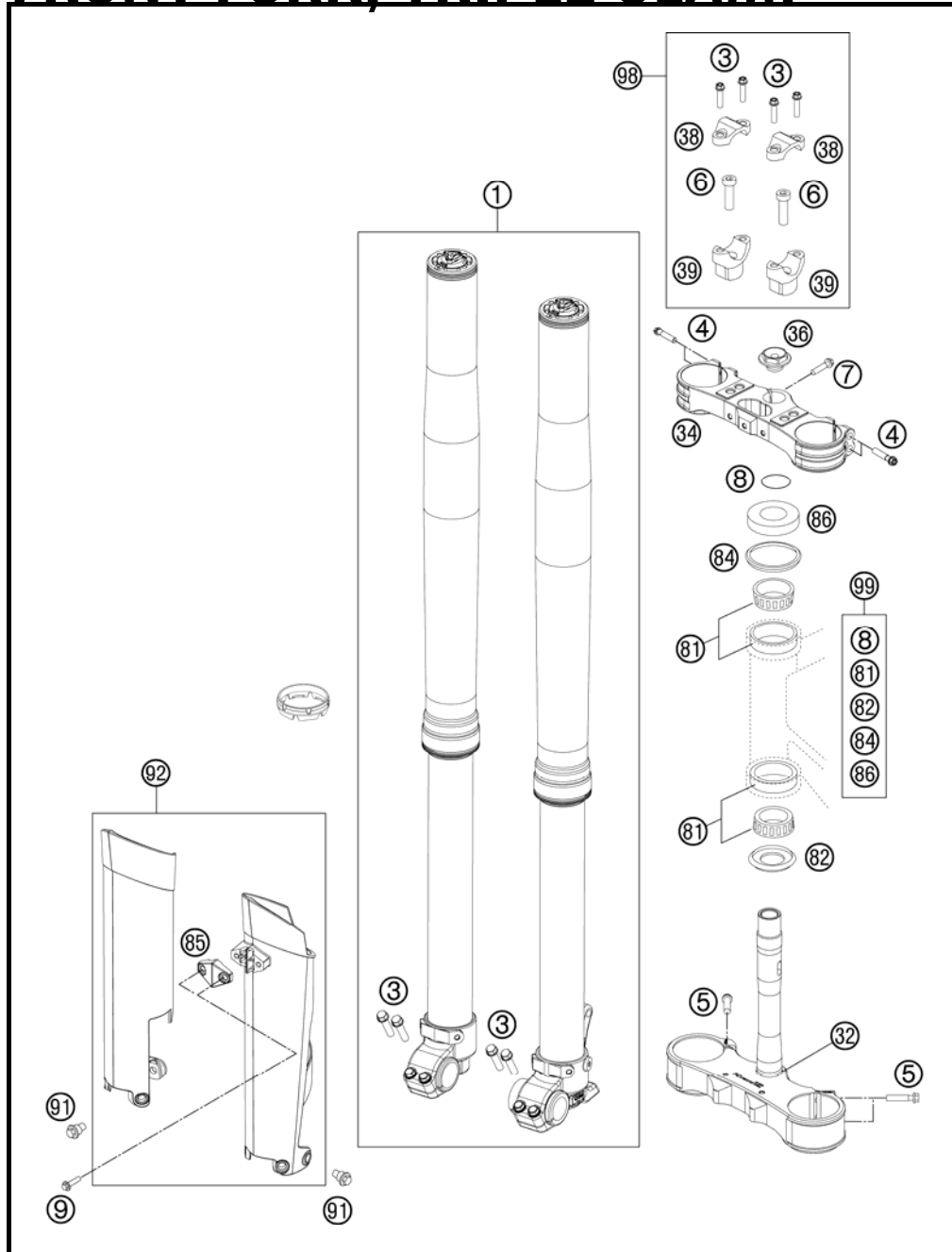


FIG	PART NUMBER	DESCRIPTION	QTY
1*	24187M6301	FORK WP 250/300 TE, 250 FE	1
3	0025080256	HH COLLAR SCREW M8X25 TX40	8
4	0025080406	HH COLLAR SCREW M8X40 TX40	4
5	0025080356	HH COLLAR SCREW M8X35 TX40	4
6	0032100356S	AH-COLLAR SCREW M10X35 ISA45	2
7	0025080256S	HH COLLAR SCREW M8X25 TX40	1
8	0770025035	O-RING 25X3,55 NBR70 05	1
9	0017060204	EJOT PT SCREW K60X20 ALU WS=6	2
10	SXS08125610	BLEEDER VALVE SET	1
32	7800103202004	BOT.TRIPLE CLAMP CPL. 20MM OR.	1
34	7720103402004	TOP TRIPLE CLAMP X=20MM ORANGE	1
36	54801036000	STEER.HEAD SCREW M20X1,5 WS=27	1
38	77201038000	HANDLEBAR CLAMP 28MM	2
39	59401039032	HANDLEB.SUPP. D=28MM H=32MM 05	x
39	59401039037	HANDLEB.SUPP. D=28MM H=37MM 05	2
39	59401039042	HANDLEB.SUPP. D=28MM H=42MM 05	x
81	54201081100	TAPERED ROLLER BEARING CPL. 06	2
82	54601084100	O-RING SUPPORT W. SEALING LIP	1
84	54601184000	STEERING HEAD GASKET TOP	1
85	7800108500028	CLAMP F. SPEED. CABLE D=6MM 08	1
86	78101086000	STEERING HEAD COVER	1
91	59001092050	SPECIAL SCREW M6X12,5 WS=8	6
92	7800109410028	FORK PROTECT. L/S+R/S WHITE 09	1
98	00050000921	HANDLEBAR SUPPORT KIT D28/H37	x
99	00050000930	STEERING HEAD REP. KIT	x

137700111 / C137700110

\* NEW PART

X AS REQUIRED

# FRONT FORK DISASSEMBLED

250 EXC-F SIX DAYS EU 2013

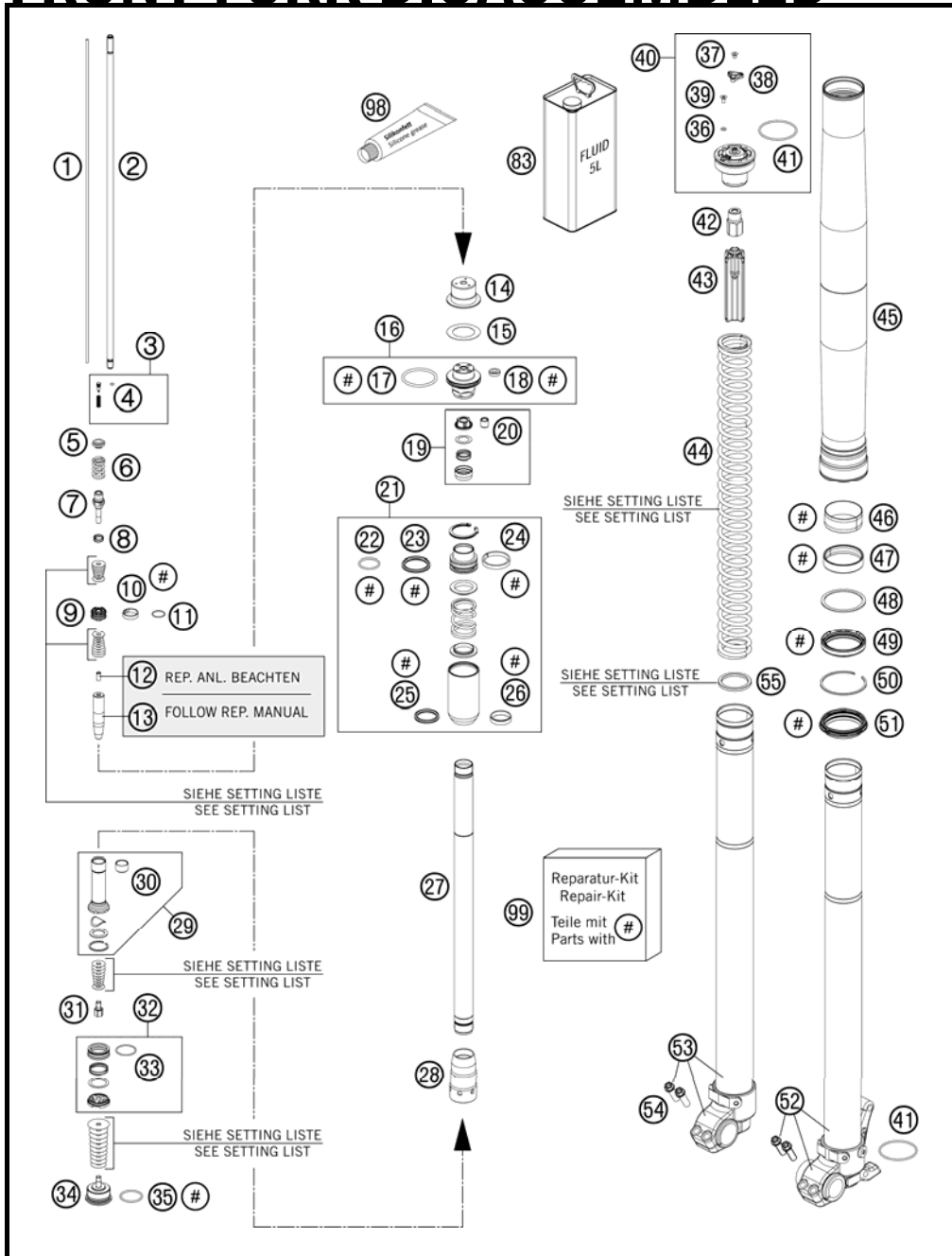


FIG	PART NUMBER	DESCRIPTION	QTY
1*	48600996	ADJUSTMENT TUBE L486 OD3	2
2*	48601054	PISTON ROD D8 L497	2
3*	48600998S	ADJ - NEEDLE CPL.	2
4	48600298	O-RING 2X1,5 NBR	2
5*	48601048	GUIDE SHIM REBOUND SPRING	2
6*	48601049	REBOUND SPRING L25	2
7*	48600986	TAP REBOUND M8	2
8	48600382	SHUTTLE VALVE SPRING C=0,4	2
9*	48600985	PISTON REBOUND D20	2
10*	48601171	Z-CUT RING D18 PLASTIC	2
11*	48601128	O-RING 15X1	2
12*	48601033	PUSHER D=5,5	2
13*	48600999	FOLLOW REPAIR MANUAL NEEDLE D14 WHITE L/S	1
13*	48601123	NEEDLE D14 RED R/S	1
14*	48601061	SPRING GUIDANCE BELOW	2
15*	48601184	SHIM 29X44X0,3	2
16*	48601022S	SCREW SLEEVE M23,5 CPL.	2
17*	48601130	O-RING 40X3	2
18*	48600954	GASKET D8	2
19*	48601025S	CHECK VALVE D21 CPL.	2
20*	48600953	GUIDING BUSH 8X10X10	2
21*	48601021S	PRESSURE TANK L74,5 D36 KPL.	2
22*	48601127	O-RING 24x2	2
23*	48601111	QUAD RING 29,74X3,53	2
24*	48601124	BUSHING DO=36 DI=32 B5	2
25*	48601110	QUAD RING 24,99X3,53	2
26*	48601109	SLIDE BEARING	2
27*	48601031	TUBE D20 L403	2
28*	48601019	SCREW SLEEVE D20/28	2
29*	48601030S	STOP L75	2
30*	48601180	BUSHING	2
31*	48601083	NUT M6X0,5	2

138120130 / C138120130

\* NEW PART

X AS REQUIRED

# FRONT FORK DISASSEMBLED

250 EXC-F SIX DAYS EU 2013

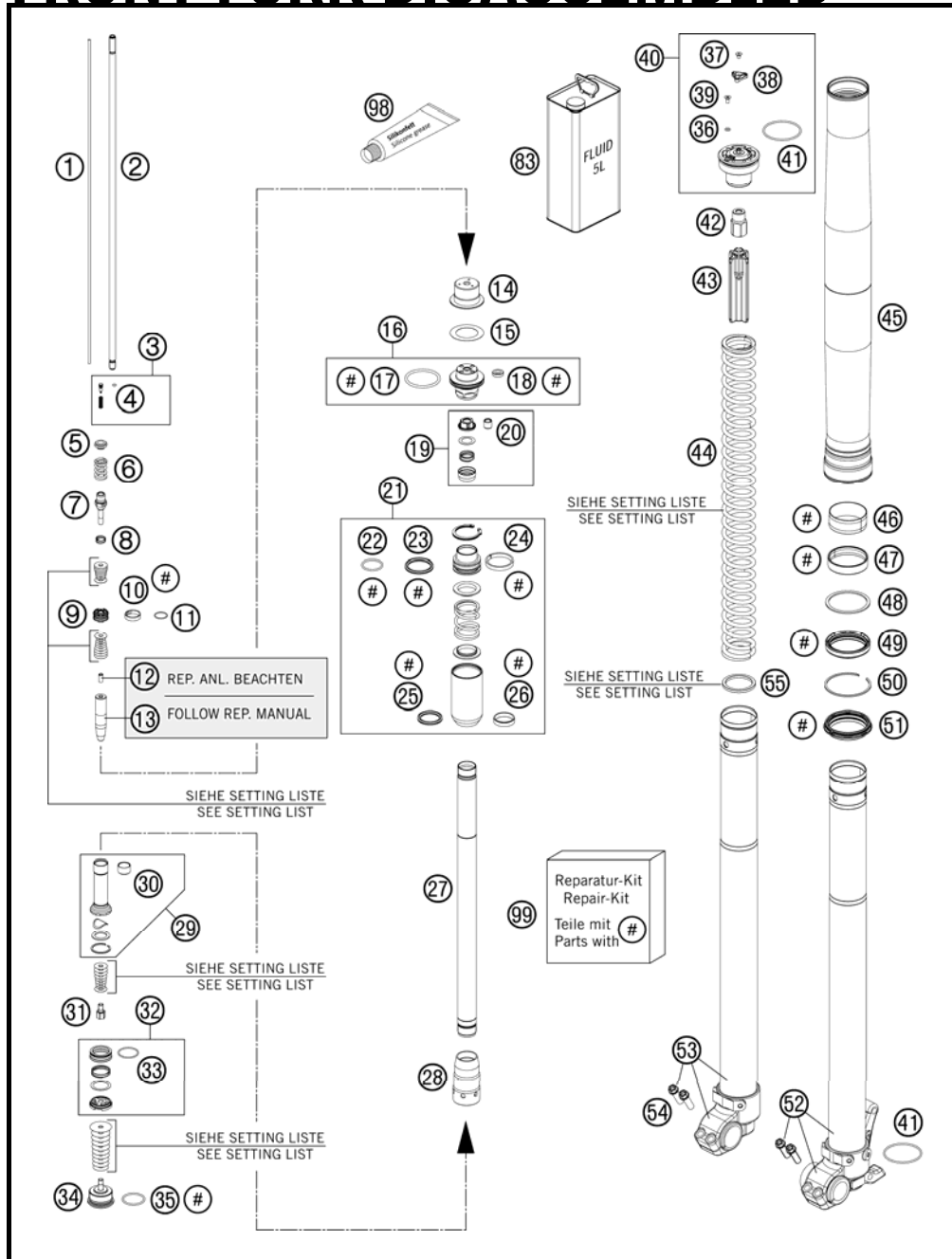


FIG	PART NUMBER	DESCRIPTION	QTY
32*	48600984S	PISTON COMPRESSION D=28 CPL.	2
33*	48601133	O-RING 24X1,5	2
34*	48601020	SCREW CAP M30	2
35*	48601132	O-RING 26X2	2
36	50180222	O-RING NBR 4X1,5	2
37*	48600527	AH SCREW M4X6	2
38*	48601117	DIAL COMPRESSION WHITE L/S, COMPRESSION	1
38*	48601118	DIAL REBOUND RED R/S, REBOUND	1
39	48600481	VENT SCREW M4X8	2
40*	48601050S	SCREW CAP M51X1,5 REB. KPL. R/S, REBOUND, RED	1
40*	48601116S	SCREW CAP M51X1,5 COMP. KPL. L/S, COMPRESSION, WHITE	1
41	48600048	O-RING NBR 46 X 2	4
42*	48601034	COUNTERNUT M8	2
43*	48601035	SPRING GUIDANCE D23	2
44*	91410082S	SPRING D43,8 L465 3,8N/MM SET	x
44*	91410083S	SPRING D43,8 L465 4,0N/MM SET	x
44*	91410084S	SPRING D43,8 L465 4,2N/MM SET	x
44*	91410085S	SPRING D43,8 L465 4,4N/MM SET	x
44*	91410086S	SPRING D43,8 L465 4,6N/MM SET	x
44*	91410092S	SPRING D43,8 L465 4,8N/MM SET	x
45	48600736	OUTER TUBE L577 D54/60MM 2L	2
46	48601008	GUIDING BUSH 47X49X20 R11	2
47	48601009	GUIDING BUSH 48X52X12 R11	2
48	48600013	SUPPORT RING 50 X 57,6 X 1,5	2
49*	48601179	OIL SEALRING D48X57,9X11,4 RED	2
50	48600070	LOCK WASHER SB58	2
51*	48601178	DUST SEAL DL48X58,4X5,7 RED	2
52*	48601028S1	AXLE CLAMP L/S WITH INNER TUBE	1
53*	48601029S1	AXLE CLAMP R/S WITH INNER TUBE	1
54*	0025080256	HH COLLAR SCREW M8X25 TX40	4
55*	48600456	SPACER 43X35X2,5	x

138120130 / C138120130

\* NEW PART

X AS REQUIRED





# FRONT FORK DISASSEMBLED

250 EXC-F SIX DAYS EU 2013

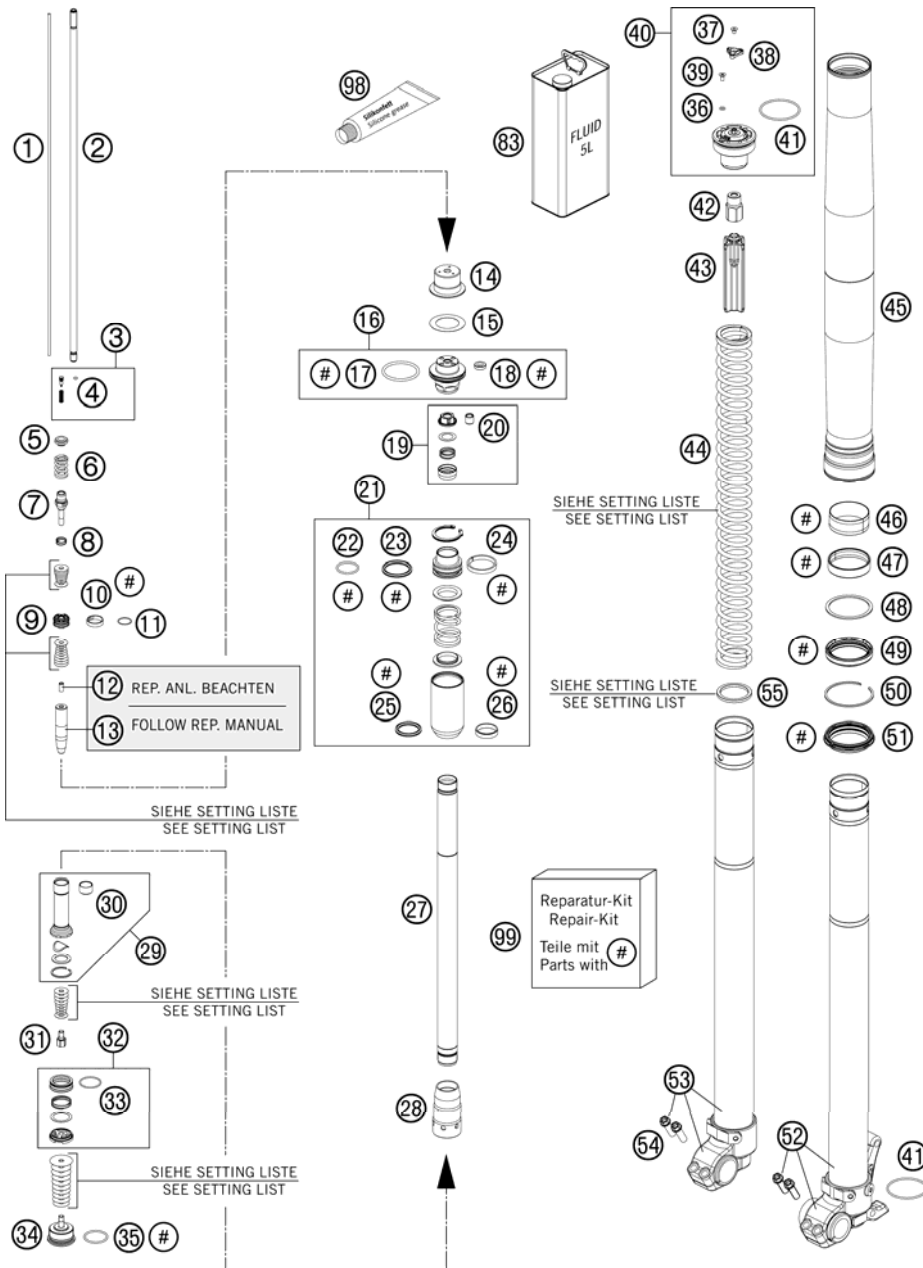


FIG	PART NUMBER	DESCRIPTION	QTY
55*	48600457	SPACER 43X35X5	X
55*	48600458	SPACER 43X35X1,5	X
83*	48601166S1	FORK OIL SAE4 5L	X
98	T511	SILICONE GREASE F. DUST STRI	X
99*	R24001	REPAIR - KIT	1

138120130 / C138120130

\* NEW PART

X AS REQUIRED

# HANDLEBAR, CONTROLS

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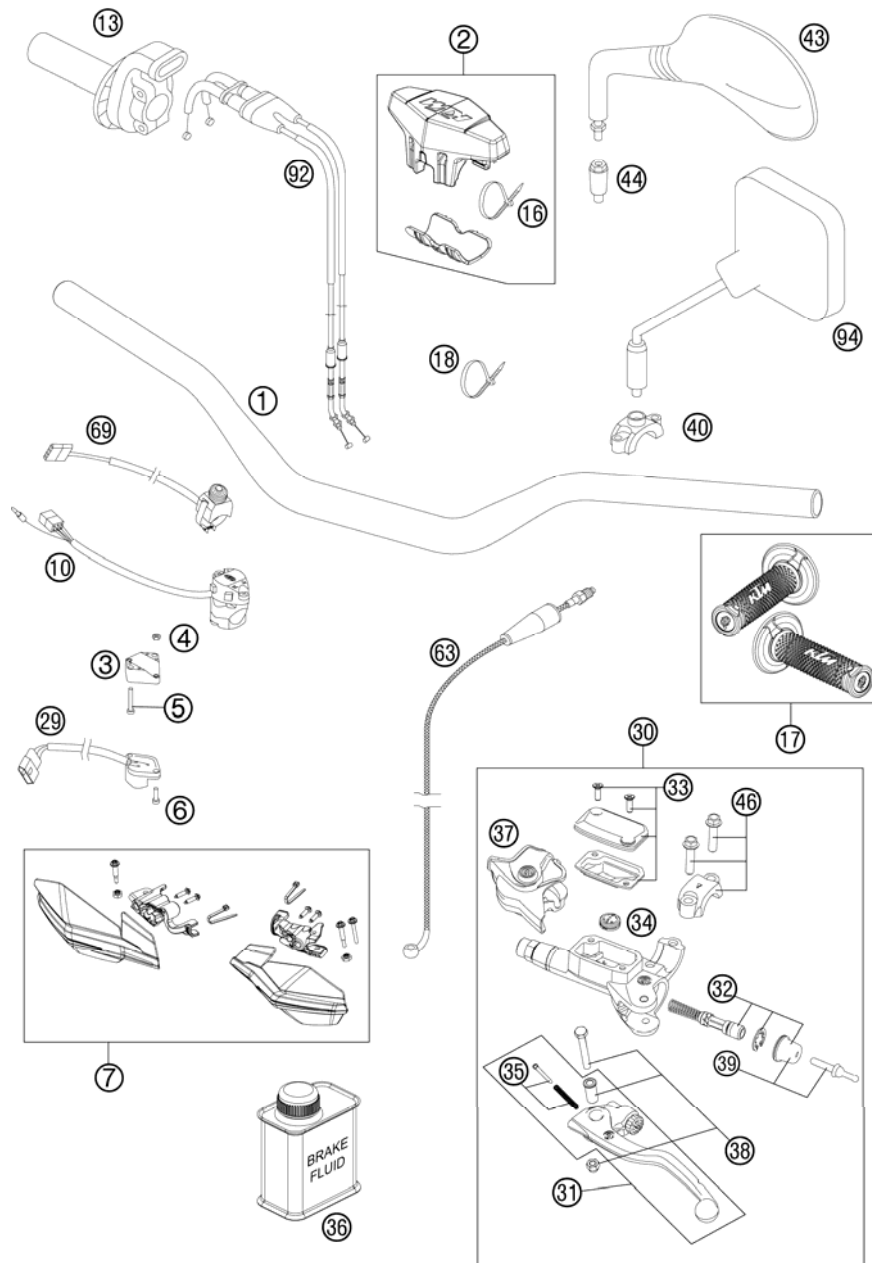


FIG	PART NUMBER	DESCRIPTION	QTY
1*	5480200130030	HANDLEBAR D=28MM SX/EXC BLACK	1
2	77202002144	BAR PAD CPL.	1
3	13011070060	ADAPTER FOR FLASHER SWITCH '98	1
4	0934040003	HEXAGON NUT DIN0934-M 4	2
5	0084040223	CYL.HEAD SCREW DIN0084-M 4X22A	2
6	0985040203	FLAT HEAD SCREW DIN7985-M 4X20	2
7*	7810297900028	HANDGUARDS CPL.LE+RI WHITE 12	x
10	50311070000	H.LIGHT SWITCH CEV 2/4TAKT '98	1
13*	78102010000	THROTTLE GRIP CPL.	1
16	44011076305	CABLE TIE 300/4,8MM BLACK	x
17*	78102021000	GRIP SET	1
18	44011076140	CABLE TIE 140/2,5MM BLACK	x
18	44011076200	CABLE TIE 200/3,6MM BLACK	x
29	50311029000	FLASHER SWITCH CEV '98	1
30	54802030044	MASTER CYLINDER CPL. 06	1
31	54802031000	CLUTCH LEVER CPL. BREMBO 06	1
32	54802032000	REP. KIT PISTON 06	1
33	54802003000	COVER HYD. CLUTCH CPL.	1
34	54802051000	VALVE	1
35	54802052000	BOLT KPL.	1
36	00062030000	BRAKE FLUID DOT5.1 0,25L	1
37	54802037000	PROTECTION CAP 06	1
38	54802038100	LEVER SCREW CPL. 06	1
39	54802046000	PUSH ROD CPL.	1
40	58012040150	CLAMP FOR MIRROR '94	2
43	58412040000	MIRROR L/S 98	x
43	58412041000	MIRROR R/S 98	x
44	58412040050	SUPPORT FOR MIRROR LC4 '98	2
46	54802005100	CLAMP CPL. 06	1
63	54832063000	CLUTCH PIPE 06	1
69*	78111074000	STARTER BUTTON GREY 13	1
92*	78102091000	THROTTLE CABLE 4T. 13	1
94	58012040000	REAR MIRROR L/S	x
94	58012140000	REAR MIRROR R/S	x

137740210 / C137740213

\* NEW PART

X AS REQUIRED

# SIDE / CENTER STAND

250 EXC-F SIX DAYS EU 2013

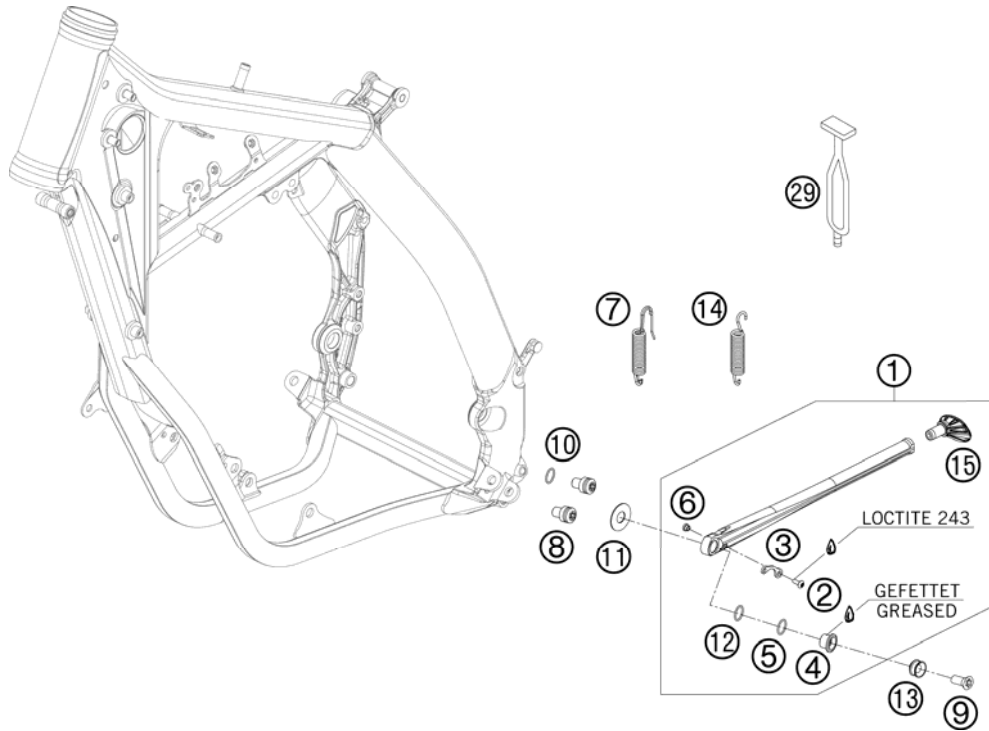


FIG	PART NUMBER	DESCRIPTION	QTY
1	78003023044	SIDE STAND CPL. 08	1
2	58605083014	SCREW M5X14 TORX 25 07	1
3	78003023090	SPRING BRACKET F. SIDE ST. 08	1
4	78003023080	SIDE STAND BUSHING EXC USA 08	1
5	0770180020	O-RING 18,00X2,00 NBR 70	1
6	78003023070	SPACER BUSH. SPRING BRACKET	1
7	81203024000	SIDE STAND SPRING EYE MOVEABLE ONLY FOR EXC	1
8	78003023182	SIDE STAND STOP SCREW M10X12	2
9	0019080206S	FLAT HEAD SCREW M. ISA45 M8X20	1
9	0019080266S	COUNTER-SUNK SCREW ISA45 M8X26 ONLY FOR 78003023081	1
10	0770120020	O-RING 12,00X2,00 NBR 70	1
11	78003023083	WASHER F. SIDE STAND 12,2X29,5	1
12	0770125015	O-RING 12,5X1,5 NBR	1
13	78003023081	SIDE STAND BUSHING EXC-EU 08	1
14	78003024100	SIDE STAND SPRING 08 ONLY FOR XC	1
15	78003023055	% STAND BASE	1
29	50303018000	RUBBER L=145MM	1

085230360 / C117800360

\* NEW PART

X AS REQUIRED

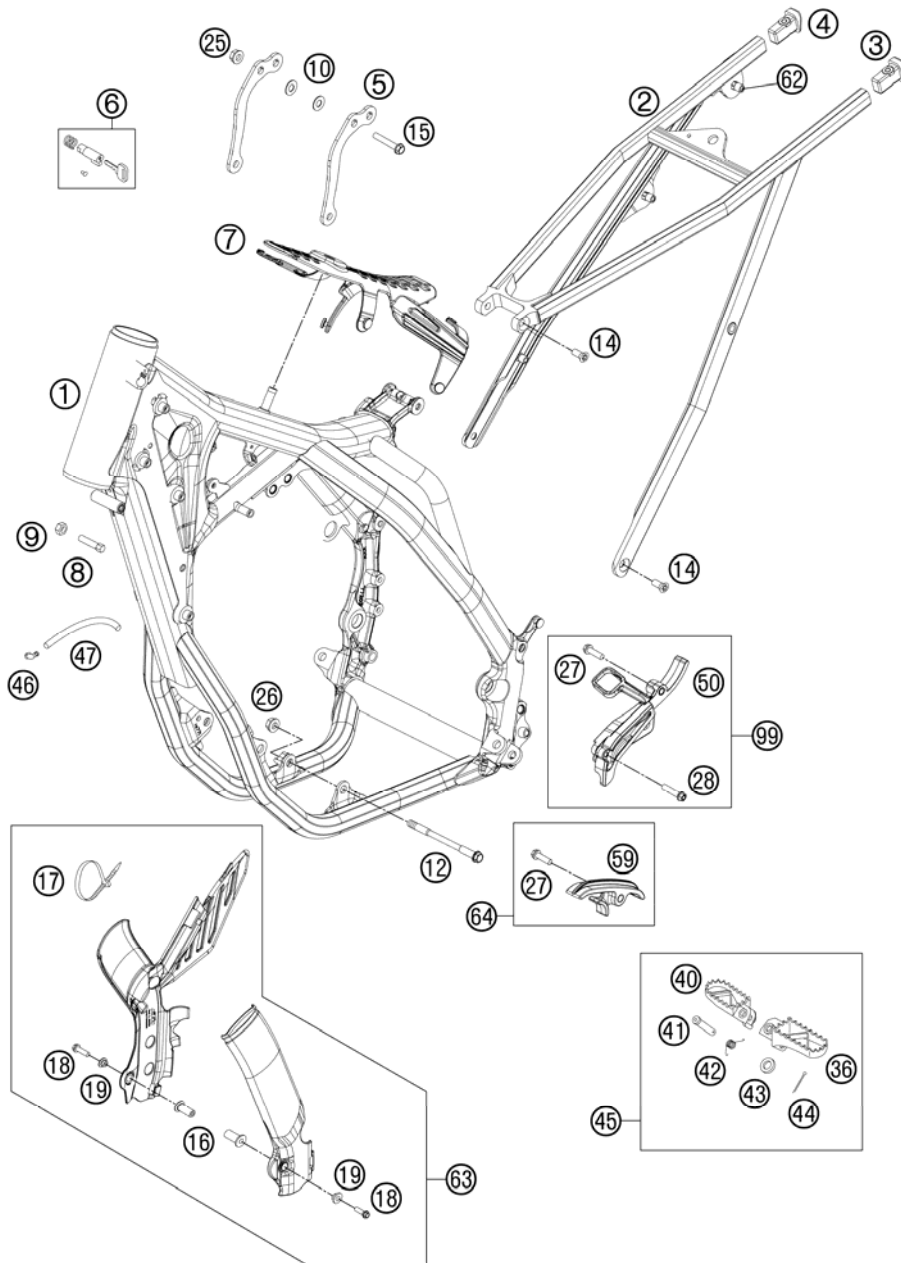


FIG	PART NUMBER	DESCRIPTION	QTY
1	7740300110004	FRAME ORANGE "774L1"	1
2	77203002000	SUB FRAME SX	1
3	78003002010	SUB FRAME APPLICATION LEFT 08	1
4	78003002020	SUB FRAME APPLICATION RIGHT 08	1
5	77403013000	REINFORC.BRACKET 250 EXC-F 12	2
6	78003035000	STEERING HEAD LOCK 08	1
7	77207012000	TANK REST RUBBER	2
8	59001037000	SPECIAL SCREW M8X26 WS=10	2
9	0934080003	HEXAGON NUT DIN0934-M 8	2
10	77003013050	WASHER 8,5X18X1 INOX	6
12	54603013000	ENGINE BRAC.SCR. M10X105 WS=13	2
14	0019080206S	FLAT HEAD SCREW M. ISA45 M8X20	4
15	56530079000	HH COLLAR SCREW M 8X44 WS13	3
16	54803092050	BLIND PLUG-IN NUT M5 WN 22A 03	2
17	44011076305	CABLE TIE 300/4,8MM BLACK	3
18	0738050250	COU.SUNK SCR. AH ISO7380 M5X25	2
19	54803092060	BUSH F. FRAME PROTECTION 03	2
25	54310086200	SELF LOCKING NUT M8 10.9	3
26	54310086100	SELF LOCKING NUT M10 CU WS=14	2
27	0025080306	HH COLLAR SCREW M8X30 TX40	2
28	0025060406	HH COLLAR SCREW M6X40 TX30	1
36	78003040050	FOOTREST L/S 08	1
40	78003041050	FOOTREST R/S 08	1
41	54803044000	BOLT FOR FOOT PED 03	2
42	54603041000	FOOTREST SPRING L/S & R/S	2
43	0125100003	WASHER DIN0125-A10,5	2
44	0094032253	PIN DIN0094-3,2X25 STEEL	2
45	78003040033	FOOTREST L/S + R/S CPL. 09	1
46	50303089000	ANGLE PIECE '97	1
47	55007016001	PVC-HOSE 7X10 PER METER	x
50	77003096000	SPROCKET COVER 250 SX-F 07	1
59	77203053000	CHAIN SLIDING PIECE BELOW	1
62	77303139000	BLIND RIVET NUT EM6-60LF/HX	4
63	77203094000	PLASTIC FRAME PROTECTION SET	1
64	77203053010	CHAIN SLIDING KIT BELOW CPL.11	1

127700310 / C137740311

\* NEW PART

X AS REQUIRED

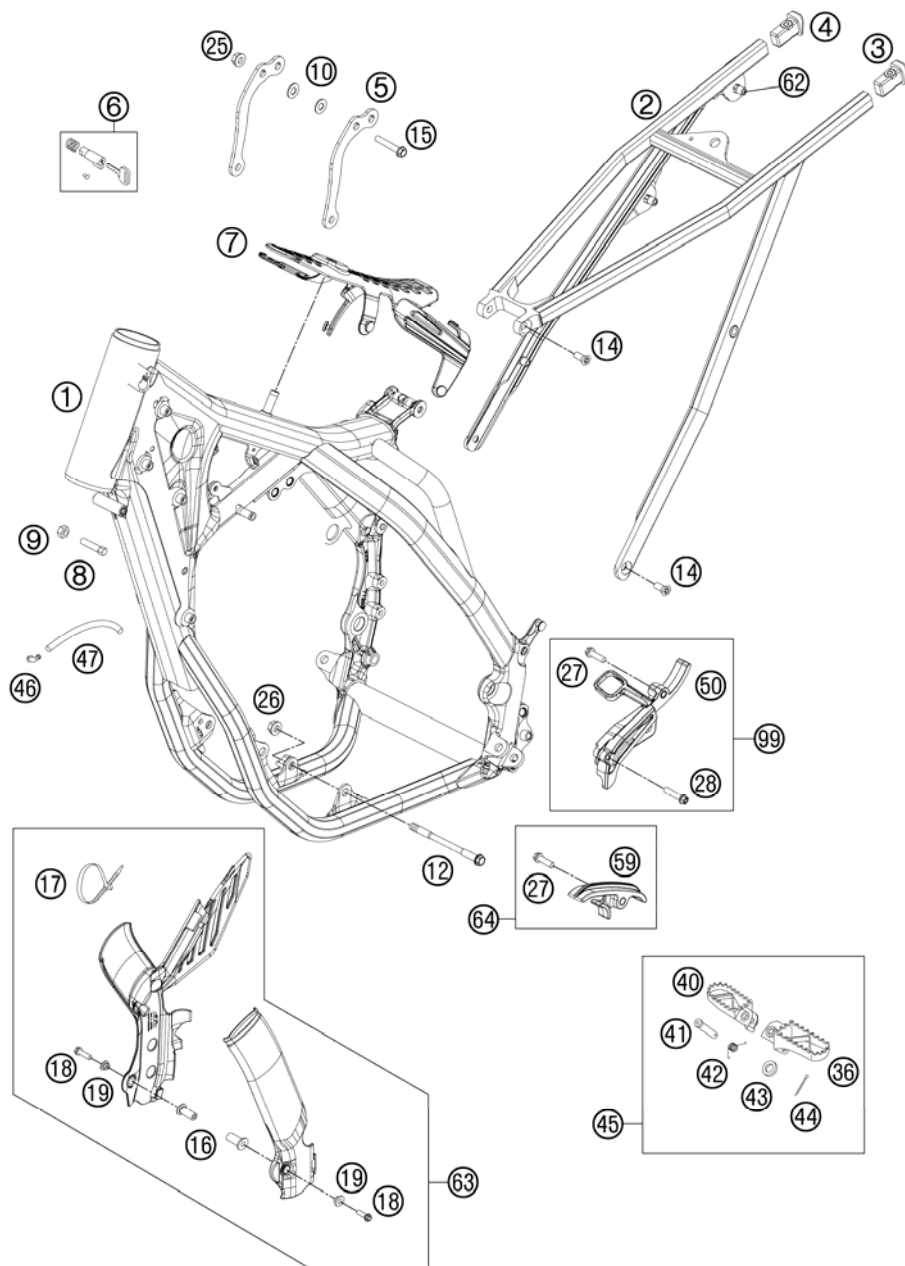


FIG	PART NUMBER	DESCRIPTION	QTY
99	77003096010	SPROCKET COVER KIT	x

127700310 / C137740311

\* NEW PART

X AS REQUIRED

# SHOCK ABSORBER

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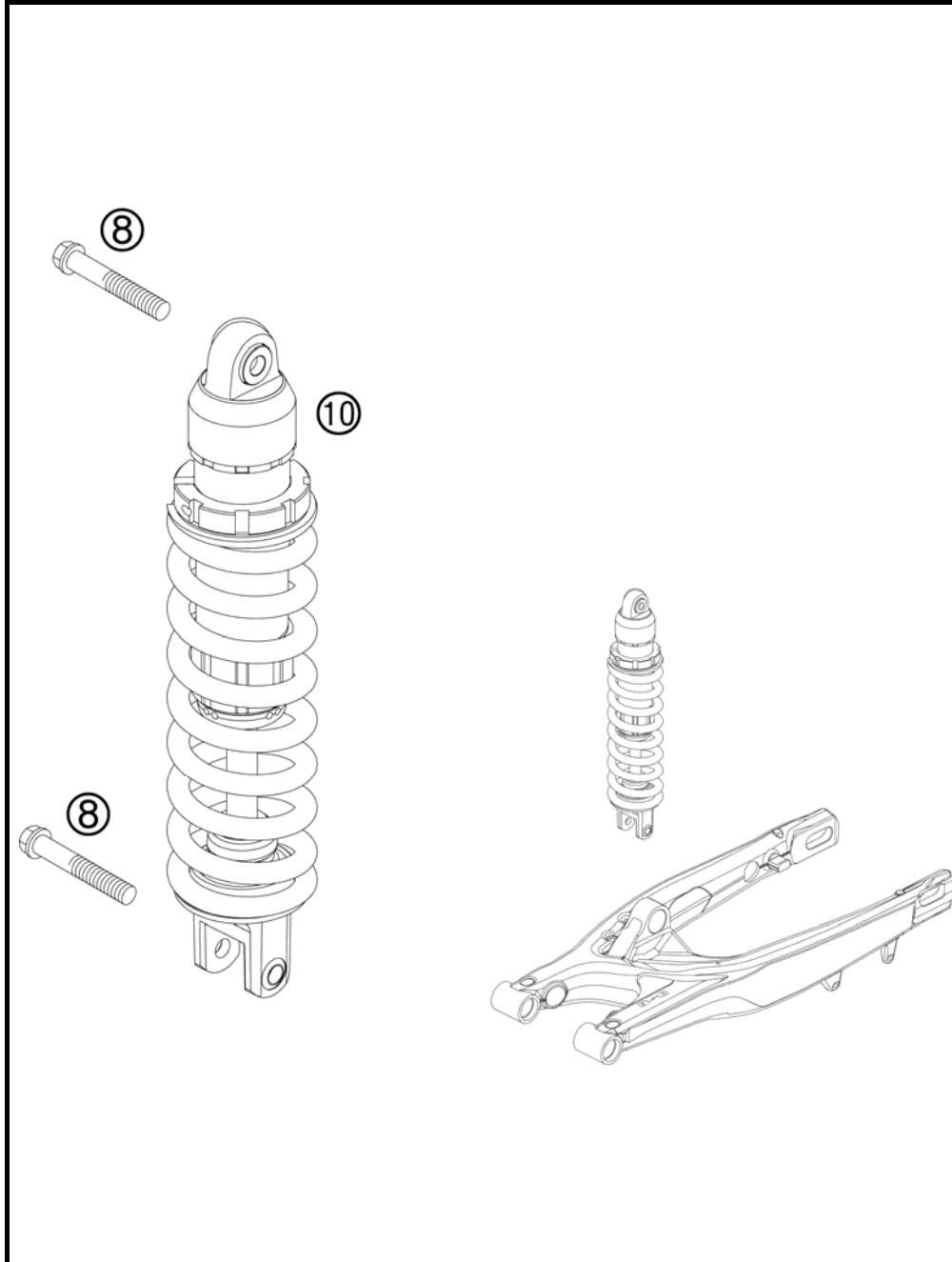


FIG	PART NUMBER	DESCRIPTION	QTY
8	0025120506S	HH COLLAR SCREW M12X50 TX45	2
10	12187L6301	MONOSHOCK 5018 PDS 250/300EXC	1

085030410 / C127740410

\* NEW PART

X AS REQUIRED

# SHOCK ABSORBER DISASSEMBLED

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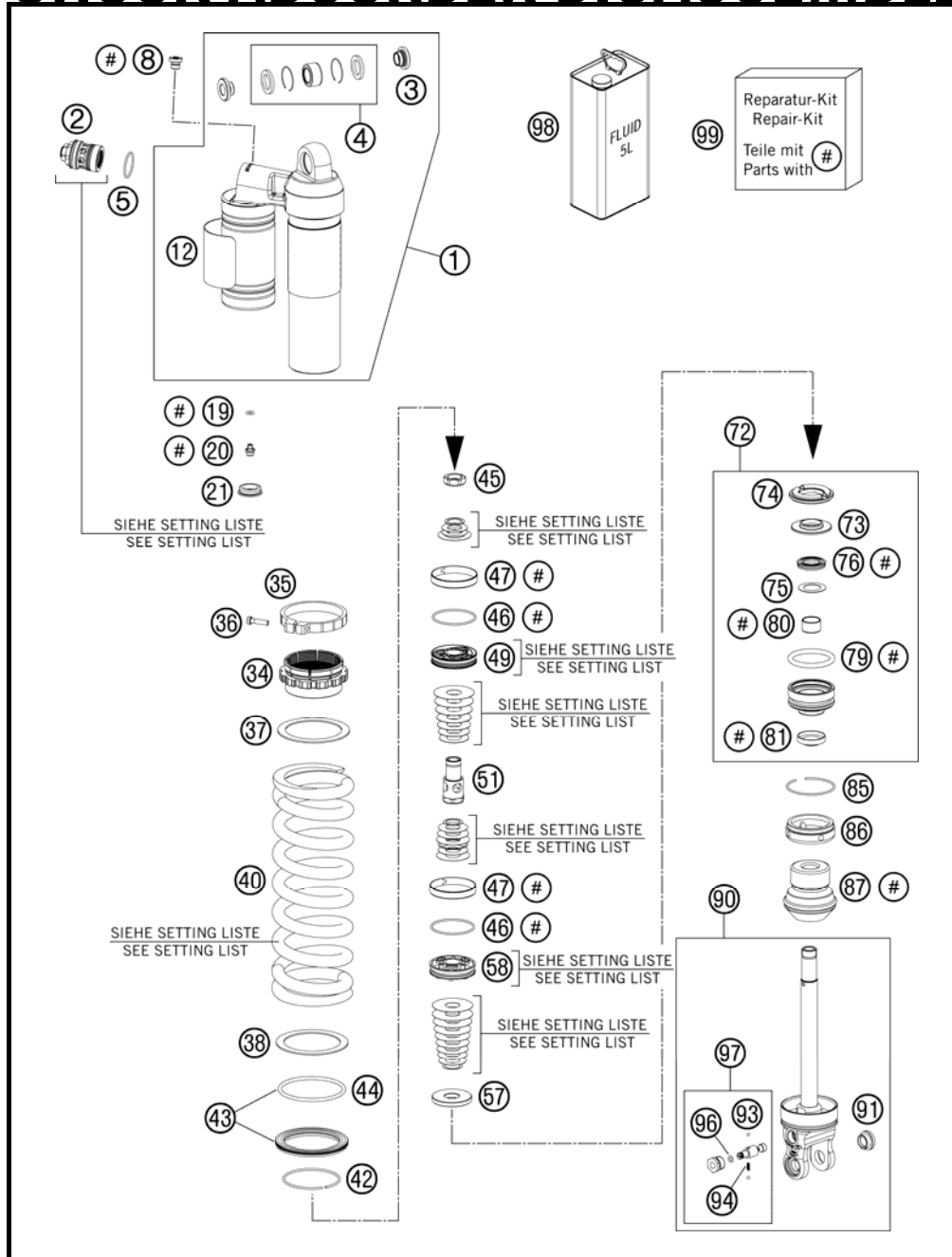


FIG	PART NUMBER	DESCRIPTION	QTY
1	50180833SA2	MONOSHOCK UPPER PART CPL.	1
2	50180213S10	DCC-COMPR.DAMP.CONTROL CPL. 07	1
3	46180007	ADAPTOR BUSH KGW 12X24	2
4	R12012	REP. KIT BEAR./SEAL UP. 07	1
5	50180217	O-RING 27X1,5 VITON	1
8	50180095	BLEED PLUG R 1/8	1
12	52000085	WP CAUTION (PDS KTM)	1
19	46810893	O-RING NBR 5,28X1,78	1
20	36120151	SCREW PLUG M5X6	1
21	46811208	RUBBER CAP "DO NOT OPEN"	1
34	50180938	ADJUSTING NUT PLASTIC	1
35	50180937	TENSIONING RING D64 H10	1
36	14460042	%ALLENHEAD SCREW M5 L=20 STAIN	1
37	50180965	SPACER RING SPRING 61,3X78X3	1
38	50180114	SPACER RING FOR SPRING	1
40	91210053S	SPRING 250 63N/MM ORANGE	x
40	91210054S	SPRING 250 66N/MM ORANGE	x
40	91210068S	SPRING 250 69N/MM ORANGE	x
40	91210069S	SPRING 250 72N/MM ORANGE	x
40	91210070S	SPRING 250 76N/MM	x
42	50180273	CIRCLIP 58,2X2	1
43	50180463S	SPRING RET. D=80 W. O-RING 05	1
44	50180352	O-RING VITON 66,27X3,53	1
45	50180627	PISTON ROD NUT M20X1	1
46	50180099	O-RING VITON 44,17X1,78	2
47	50180135	PISTON RING 50-8	2
49	50180675	PISTON D=20	1
51	50180973	SUPPORT D20 M20X1 L51,3 PDS	1
57	50180970	REBOUND DISC D43	1
58	50180197	PISTON 6+6X7/4,5	1
72	50180603S	ADAPTOR CPL. D=50 H=28 08	1
73	50180113	STEEL DISC 18X,5X43,7X6	1
74	50180107	REBOUND RUBBER	1
75	50180604	SHIM D29,75 X D19 X T0,4 08	1
76	50180605S	SEAL D18X30X5 08	1

125480430 / C127740430

\* NEW PART

X AS REQUIRED

# SHOCK ABSORBER DISASSEMBLED

250 EXC-F SIX DAYS EU 2013

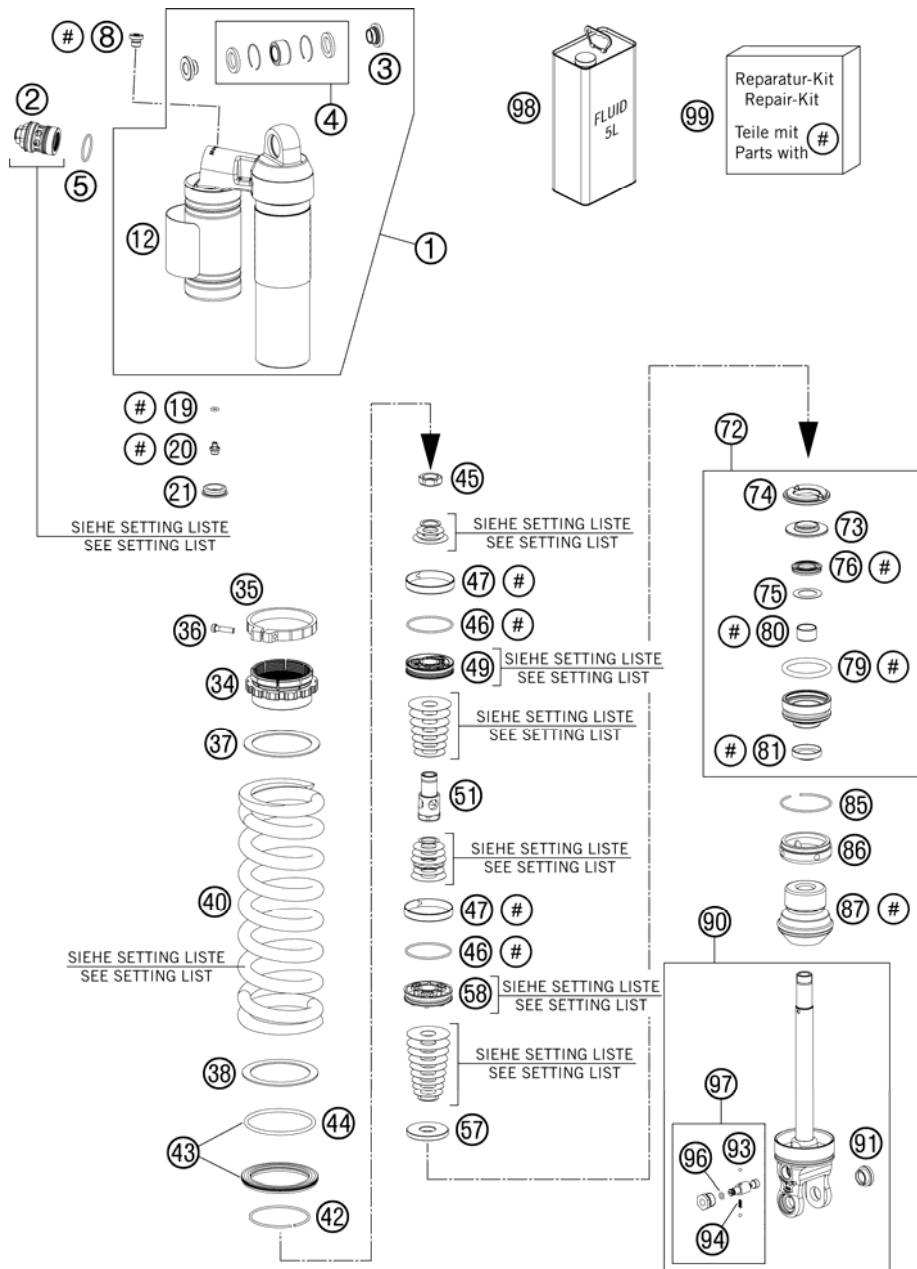


FIG	PART NUMBER	DESCRIPTION	QTY
79	50180103	O-RING 41X5	1
80	46180119	DU-BUSH 18X20X12	1
81	50180606	DUST SEAL 1828 08	1
85	50180126	CIRCLIP 53X1,75	1
86	50180626	RESERVOIR CAP D=50 H=10 09	1
87	50180600	BUMP RUBBER D58 D17 H59 2008	1
90	50180512SA4	SHOCK ABS. LOWER PART CPL. 12	1
91	50180105	THREADED BUSH M12 PDS	1
93	40540603	STEEL BALL D=3MM	2
94	48600028	SPRING D=2,9 L=7,9	1
96	50180222	O-RING NBR 4X1,5	1
97	50180434S	ADJUSTING SCREW REBOUND TRAVEL	1
98	50180751S1	SHOCK ABSORBER FLUID 5 LT	1
99	R12015	REPAIR KIT 5018 PDS 08	1

125480430 / C127740430

\* NEW PART

X AS REQUIRED



# SWING ARM

250 EXC-F SIX DAYS EU 2013

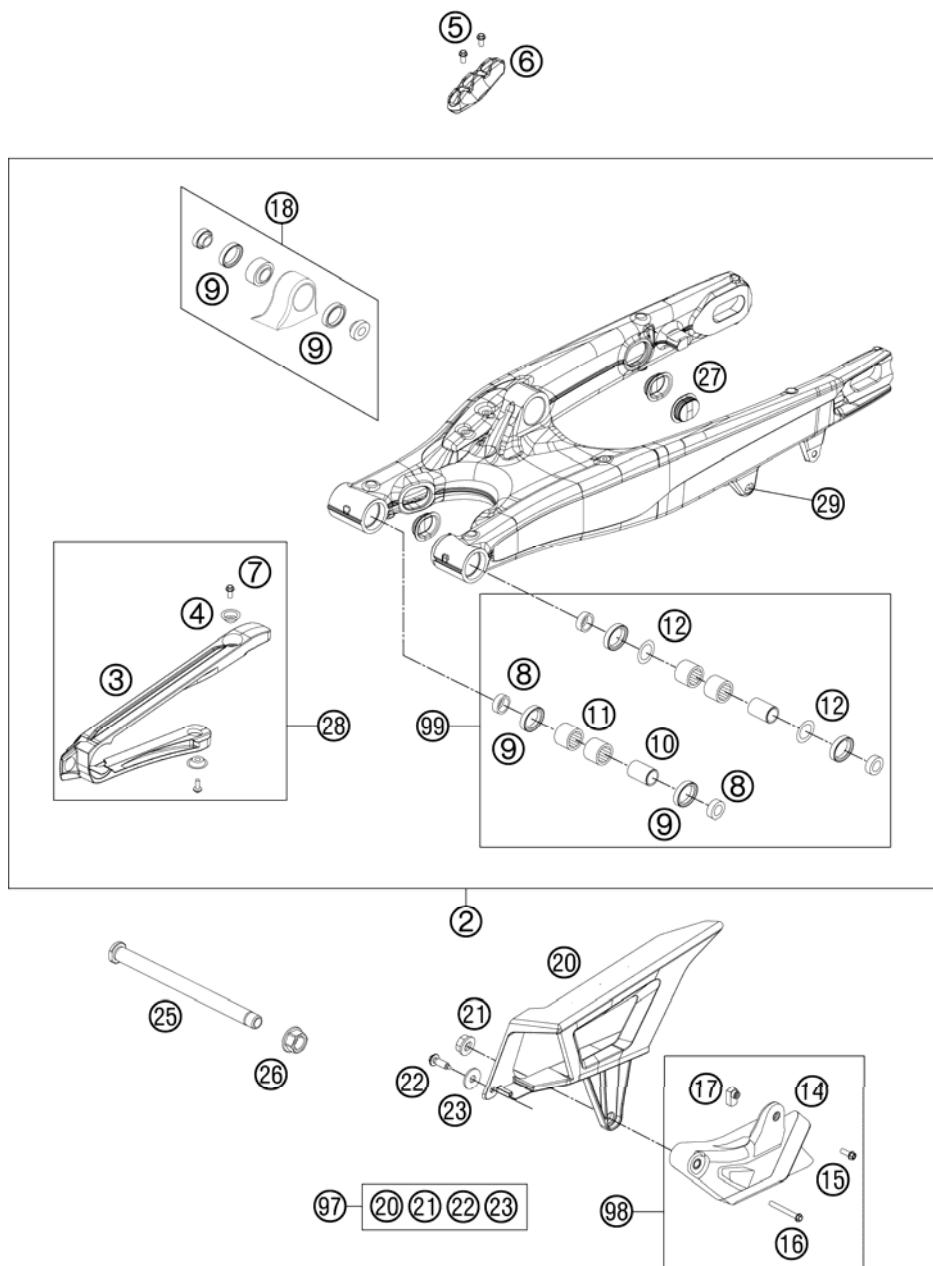


FIG	PART NUMBER	DESCRIPTION	QTY
2	51504030044	SWING ARM CPL. PDS 2011	1
3	51504066000	CHAIN SLID.GUARD PDS	1
4	77304066050	BUSHING F. CHAIN SLIDING PR.07	2
5	0009050106	EJOT SPIRAL SCREW SF M5X10-K	2
6	77313047000	BRAKE HOSE GUIDE LOWER 07	1
7	59009062013	SPECIAL SCREW M6X13 WS=8 10.9	2
8	54804034000	BUCKET F. SHAFT SEAL RING 03	4
9	0760253270	SHAFT SEAL RING 25X32X7	6
10	54804032000	BUSHING SLEEVE F. SWING ARM 03	2
11	58033097000	NEEDLE BEARING HK 2216	4
12	54603036000	STOP DISK 22,2X31,7X1	2
14*	7800407010004	CHAIN GUIDE CPL.	1
15	59009062019	SPECIAL SCREW M6X19 WS=8 10.9	1
16	0025060506	HH COLLAR SCREW M6X50 TX30	1
17	77304070030	INSERTION NUT F. CHAIN GUIDE	1
18	50304090144	PIVOT BEARING+BUSH. PDS '11	1
20	78104060000	CHAINGUARD	1
21	56509064100	SELF LOCKING NUT M6 10.9	1
22	0017060203	EJOT PT SCREW K60X20 WS=6	1
23	0021060003	WASHER DIN9021-A 6,4	1
25	77304037000	SWINGARM BOLT M16X1,5 07	1
26	54804038000	SELF LOCK.NUT M16X1,5 WS=19 03	1
27	77204041000	CLOSING COVER	4
28	51504066044	CHAIN SLIDING GUARD KIT 11-12	x
29	54603055051	PRESS IN NUT M6 STEEL ZINC	1
97	78104060010	CHAIN PROTECTION KIT EXC 12	x
98	7730407031004	CHAIN GUIDE KIT REAR ORANGE	x
99	54804230210	SWINGARM REPAIR KIT 05-12	x

135030491 / C135030491

\* NEW PART

X AS REQUIRED

# EXHAUST SYSTEM

250 EXC-F SIX DAYS EU 2013

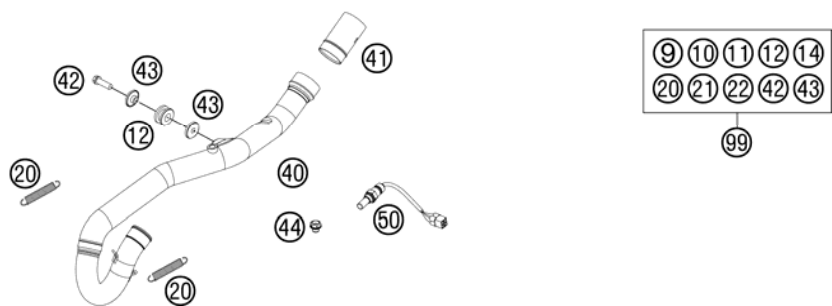
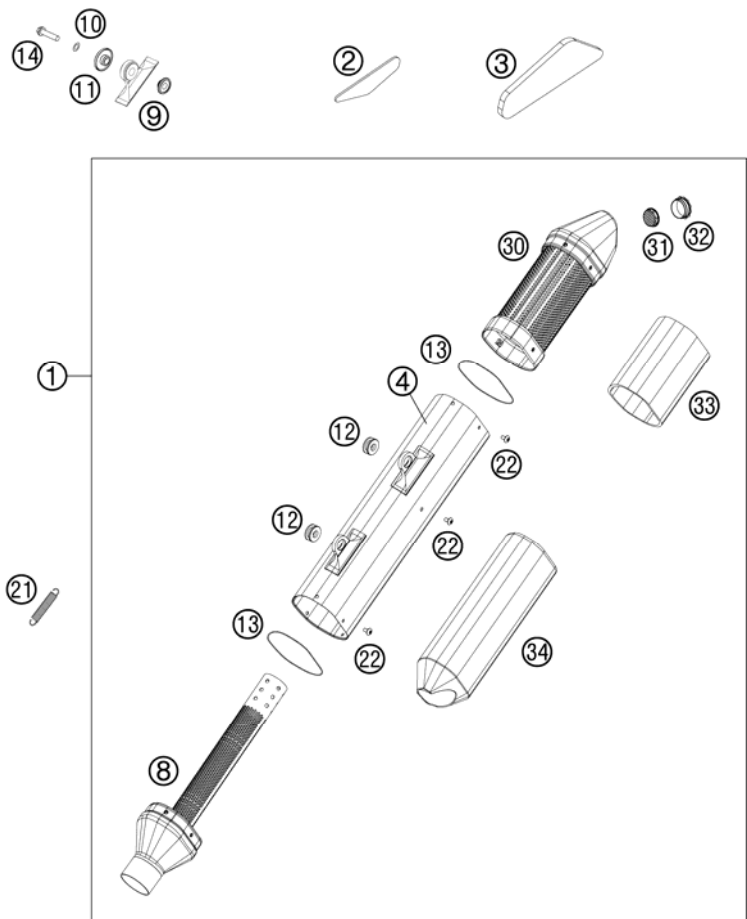


FIG	PART NUMBER	DESCRIPTION	QTY
1	7810508100059	SILENCER EXC SD	1
2	77308013050	THERMAL PROTECTION FOIL 07	1
3	77208013050	THERMAL PROTECTION FOIL	1
4	78105081080	SILENCER HOUSING EXC	1
8	78105081050	CONNECTING CAP	1
9	77205169000	BUSHING 7.5x12x28x8.3	2
10	0137060003	SPRING WASHER DIN0137-B 6	2
11	77205069000	BUSHING 7.5x12x20x8.2	2
12	77205068000	DAMP. COMPON. BLACK	3
13	0770740015	O-RING 74,00X1,50 FKM 75SH	2
14	0025060306	HH COLLAR SCREW M6X30 TX30	2
20	50305016000	TEN.SPRING L=62MM EY.MOVEABLE	2
21	50305116000	TEN.SPRING L=75MM EY.MOVEABLE	1
22	78105081010	SCREW TORX M5X10	12
30	78105081070	SILENCER CAP WITH INSERT	1
31	77005081065	THROTTLE ELEMENT CPL. EXC 07	1
32	77005081055	SIL. ELEMENT EXC-F 07	1
33	78105078070	STUFFING YARN REAR	1
34	78105078430	STUFFING YARN 430G	1
40	77405009000	EXHAUST PIPE EXC W. LAMBDA	1
41	78105091000	PLUG IN CAT 2012	1
42	0025080256	HH COLLAR SCREW M8X25 TX40	1
43	59405069000	BUSHING FOR EXHAUST SUPPORT 03	2
44	77405009065	PLUG SCREW M12X1,25 WS17	1
50	75041090000	LAMBDA SENSOR 07	1
99	00050000815	EXHAUST PARTS KIT 12-13	x

127700510 / C137740512

\* NEW PART

X AS REQUIRED

# AIR FILTER

250 EXC-F SIX DAYS EU 2013

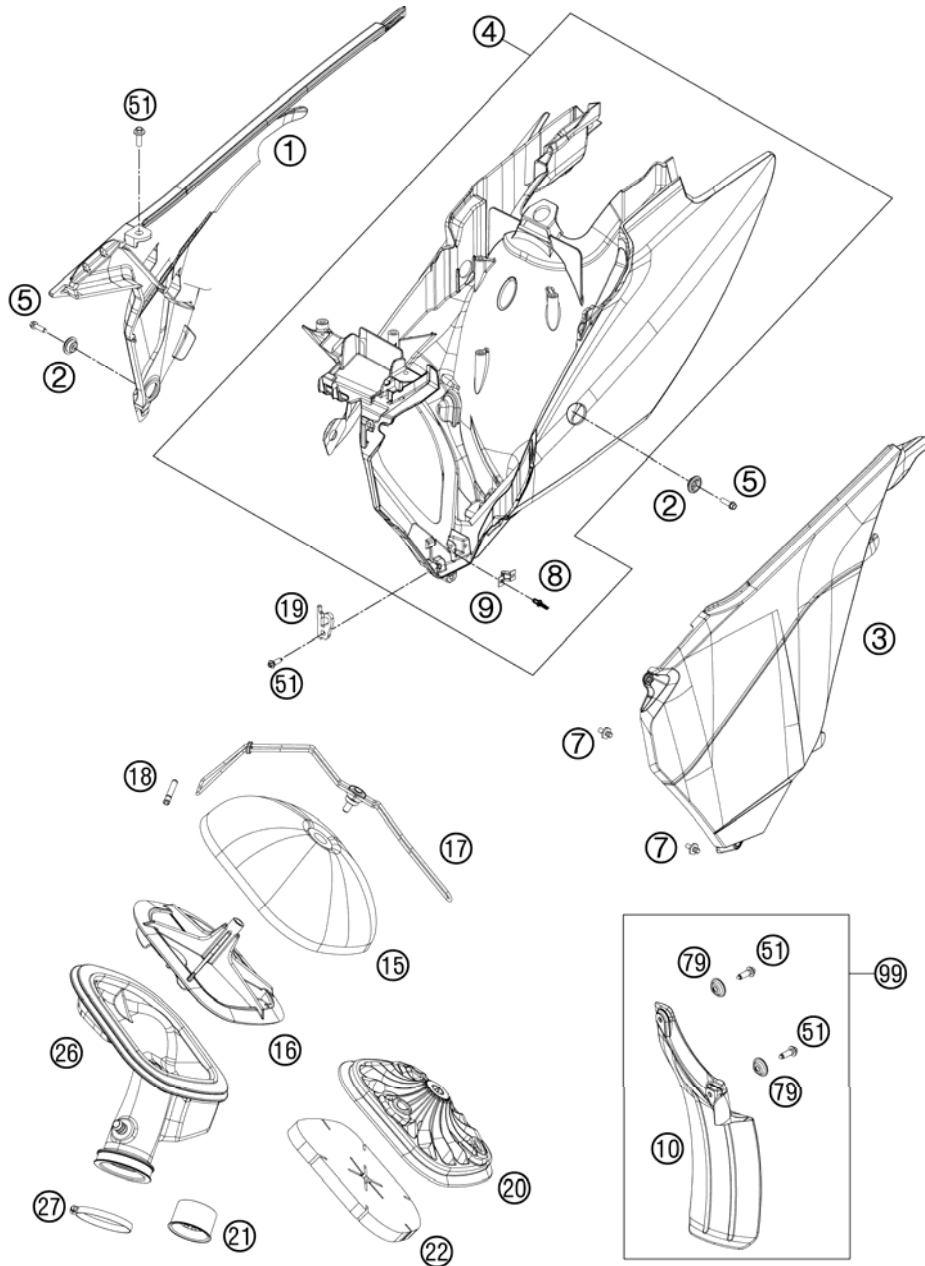


FIG	PART NUMBER	DESCRIPTION	QTY
1	7720600410028	AIR BOX COVER OR. RIGHT PDS	x
1*	7720600410028B	AIRFILTERBOX COVER R/S SD 13 WITH DECAL	x
2	77308013010	COLLAR BUSH. F.REAR FENDER 07	2
3	7720600300028	AIR FILTER BOX COVER L/S	x
3*	7720600300028B	AIRFILTERBOX COVER L/S SD 13 WITH DECAL	x
4	7720600104428	% FILTER BOX CPL. WHITE 12	1
5	0025060206	HH COLLAR SCREW M6X20 TX30	2
7	54806008051	QUICK RELEASE-NIPPLE 03	2
8	54806108052	BLIND RIVET 3,3X9,7 GROOVED 04	4
9	54806008050	QUICK RELEASE-SPRING HANGER	2
10	77306010000	FENDER FOR FILTER BOX	1
15	77206015000	AIR FILTER	1
16	77206016000	FILTER CARRIER 11	1
17	77206017000	FILTER SUPPORT CPL. 11	1
18	77306018000	FILTER SUPPORT BUSH 07	1
19	77206019000	FASTEN. DEVICE FILTER S. SX 11	1
20	78106012000	TROTTLE VALVE	1
21	78106012050	THROTTLE	1
22	78106014000	RESTRICTOR CAP FILTER	1
26	77406026000	AIRBOXRUBBER 250 EFI	1
27	78006027000	HOSE CLAMP 45-65MM	1
51	0017060204	EJOT PT SCREW K60X20 ALU WS=6	4
79	77304066050	BUSHING F. CHAIN SLIDING PR.07	2
99	77306010010	SPLASH PROTECTOR KIT SX/EXC	x

137740610 / C137740612

\* NEW PART

X AS REQUIRED

# TANK, SEAT, COVER

250 EXC-F SIX DAYS EU 2013

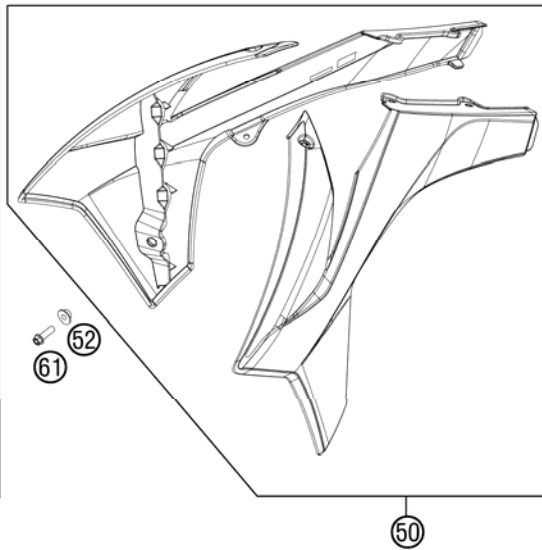
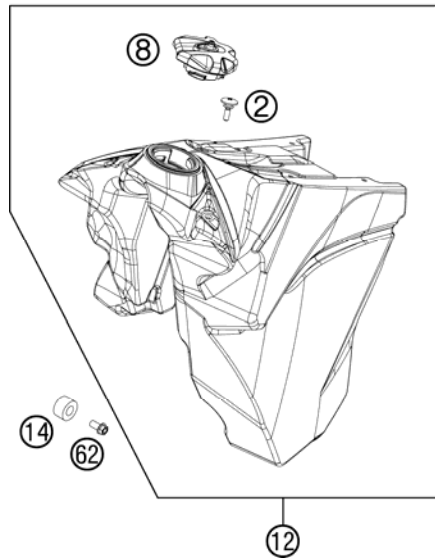
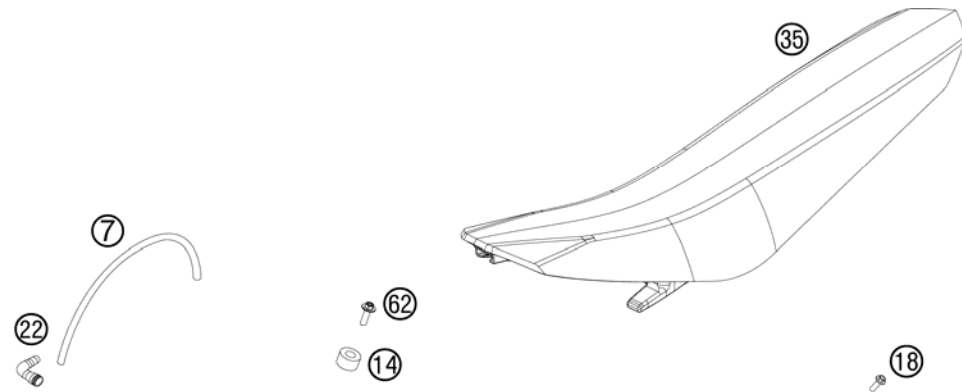


FIG	PART NUMBER	DESCRIPTION	QTY
2	50307011000	SCREW SEAT FASTENING D=6X23/18	1
7	78007000270	PVC-HOSE 5,6X10X270MM	1
8	78007008044X4	TANK PLUG ORANGE/BLACK	1
12	7740701304499	FUEL TANK CPL. 9,5L EFI EXC	1
14	50307014000	TANK ROLLER 12X26X12 '98	3
18	0017060204	EJOT PT SCREW K60X20 ALU WS=6	8
22	51030022000	ANGLE PIECE 90 DEGREE M10X1	1
35	77207040100	SEAT "CAMEL "	1
50	7720805400028	SPOILER KIT WHITE SX/XC 11	x
50*	7720805400028B	SPOILER KIT EXC SIX DAYS 2013 WITH DECAL	x
52	50308052000	BUSH FOR SPOILER 6X11X16X5 MM	2
61	0025060206	HH COLLAR SCREW M6X20 TX30	2
62*	0026060136	COLLAR SCREW M6X13 ISA30	3

127700711 / C137700710

\* NEW PART

X AS REQUIRED

# FUEL PUMP

250 EXC-F SIX DAYS EU 2013

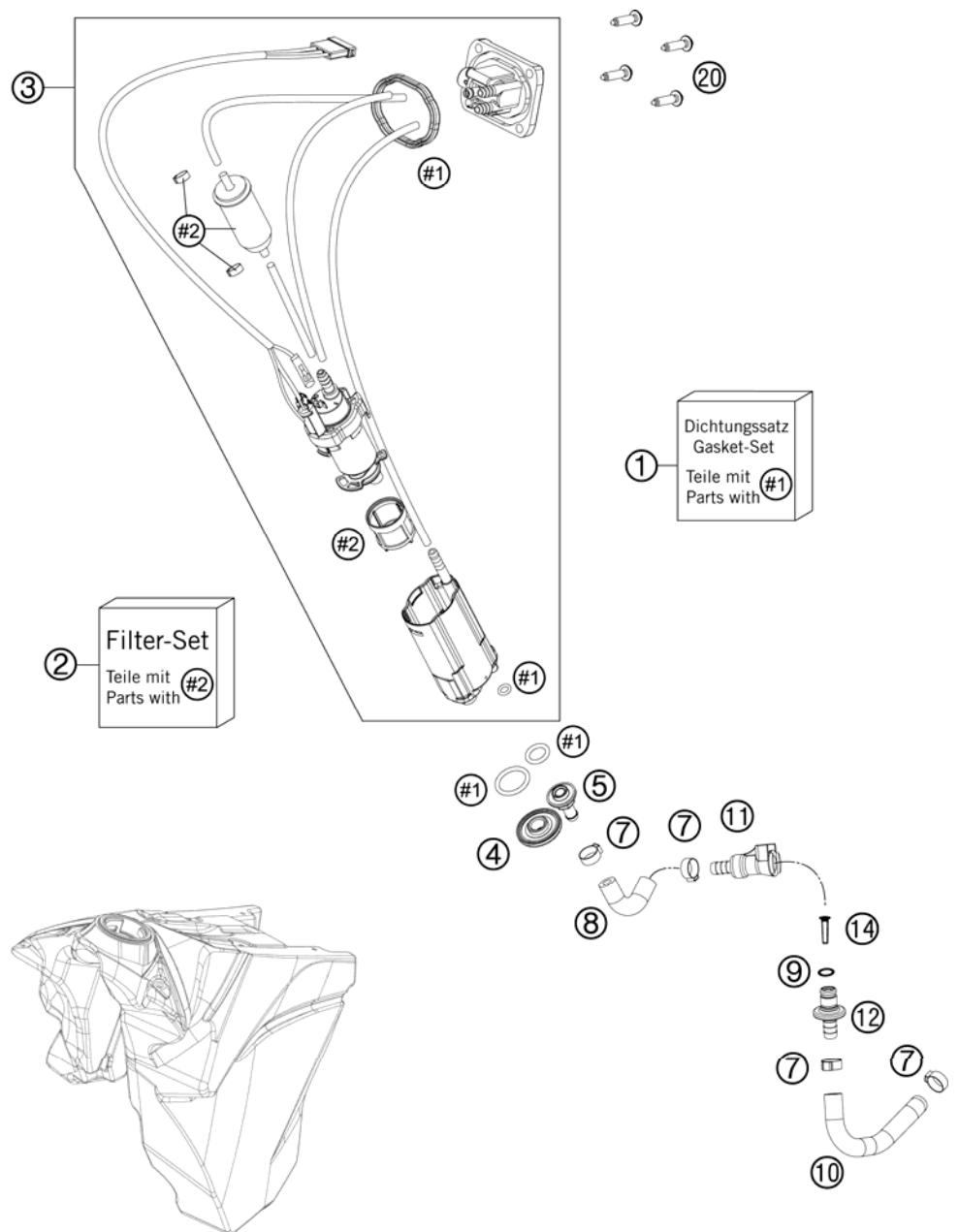


FIG	PART NUMBER	DESCRIPTION	QTY
1	78107089000	GASKET KIT	1
2	81207090000	FILTER KIT	1
3	78107088000	FUEL PUMP CPL. EXC	1
4	78107088014	NUT F. FUEL PUMP M12	1
5	78107088017	FUEL CONNECTOR M8	1
7	00050157706	VARIABLE ONE-EAR CLAMP 15,7MM	4
8*	77407116100	FUEL HOSE TANK	1
9	58507012000	O-RING VITON F. PLUG CPC 05	1
10*	77407016100	FUEL HOSE PREFORMED DKK	1
11	5850701050030	CLUTCH CPC BLACK 05	1
12*	77707010000	CONNECTOR FUEL PUMP	1
14*	78141013190	FUEL FILTER	1
20	0017060253	EJOT PT SCREW K60X25-Z SW=6	4

137740730 / C137740730

\* NEW PART

X AS REQUIRED

# MASK, FENDERS

250 EXC-F SIX DAYS EU 2013

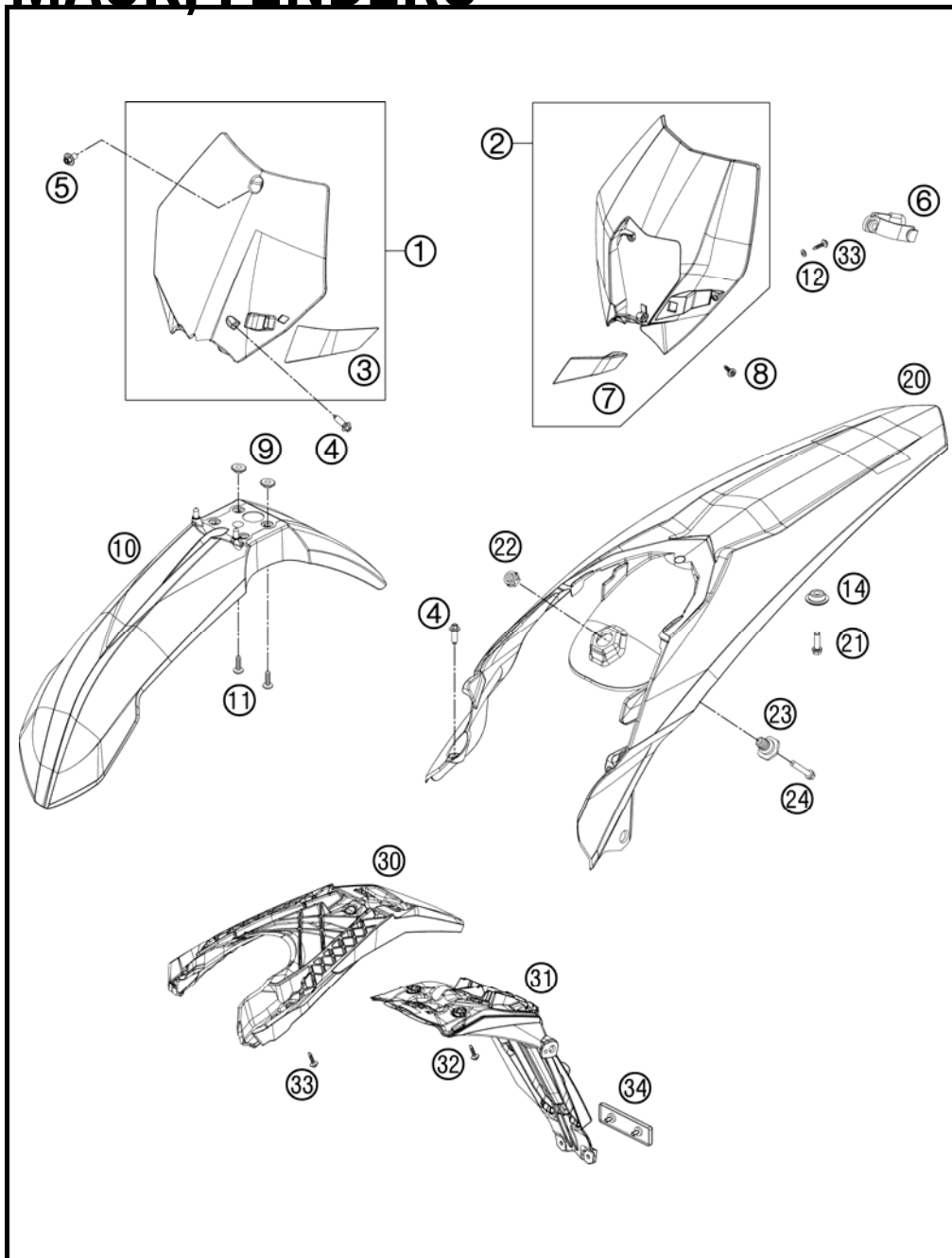


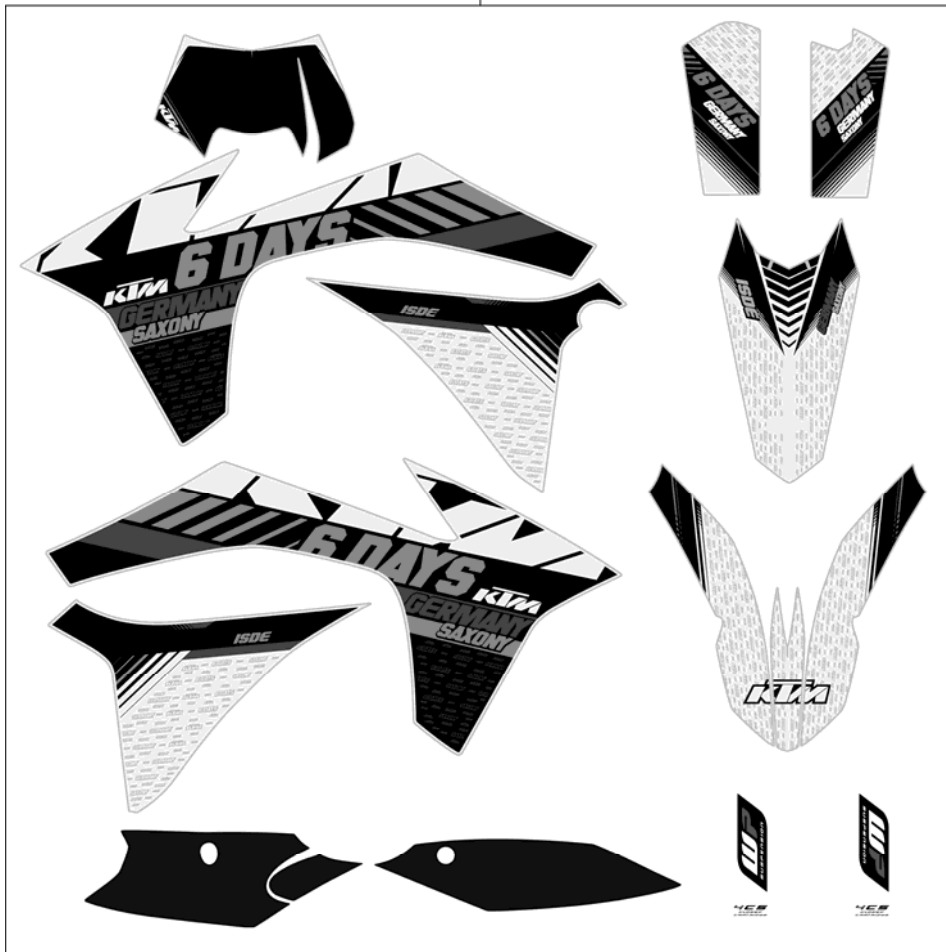
FIG	PART NUMBER	DESCRIPTION	QTY
1	7730800704428	START NUMBER PLATE CPL. WHITE	1
2	7800800100028	HEAD LIGHT MASK WHITE 2011	1
3	7730802200030	BRAKE HOSE GUIDE BLACK 08	1
4	0017060204	EJOT PT SCREW K60X20 ALU WS=6	2
5	0024060106	HH COLLAR SCREW M6X10 TX30	1
6	50211086000	MASK RUBBER UFO WP '95	2
7	7800802200028	BRAKE HOSE GUIDE WHITE	1
8	0081050181	SCREW FOR PLASTIC K50X18 T20	3
9	54808020000	SPACER BUSHING 03	4
10	7730801000028	FRONT FENDER WHITE	1
11	0024060206	HH COLLAR SCREW M6X20 TX30	4
12	0125060003	WASHER DIN0125-A 6,4	1
14	77308013010	COLLAR BUSH. F.REAR FENDER 07	2
20	7810801300028	REAR FENDER WHITE	1
21	0025050206	HH COLLAR SCREW M5X20 TX30	2
22	50314057050	COLLAR NUT M12X1/WS17 H=5MM	1
23	54807048000	BUSHING FOR SEAT FASTENING 03	1
24	0025060256	HH COLLAR SCREW M6X25 TX30	1
30	78108016000	NUMBER PLATE CARRIER TOP	1
31	78108016050	NUMB.PLATE CARRIER BOTTOM	1
32	0017060303	SPECIAL SCREW T60 6X30 WS=6	2
33	0017060203	EJOT PT SCREW K60X20 WS=6	3
34	58412080000	REFLECTOR RED LC4 '98	1

125030810 / C127750812

\* NEW PART

X AS REQUIRED

①



②

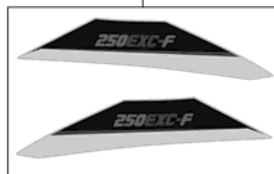


FIG	PART NUMBER	DESCRIPTION	QTY
1*	78708990000	GRAPHIC KIT SIX-DAYS GERMANY	1
2*	77408098400	DECAL REAR PART 250EXC-F SD 13	1

137740832 / C137740832

\* NEW PART

X AS REQUIRED

# FRONT WHEEL

250 EXC-F SIX DAYS EU 2013

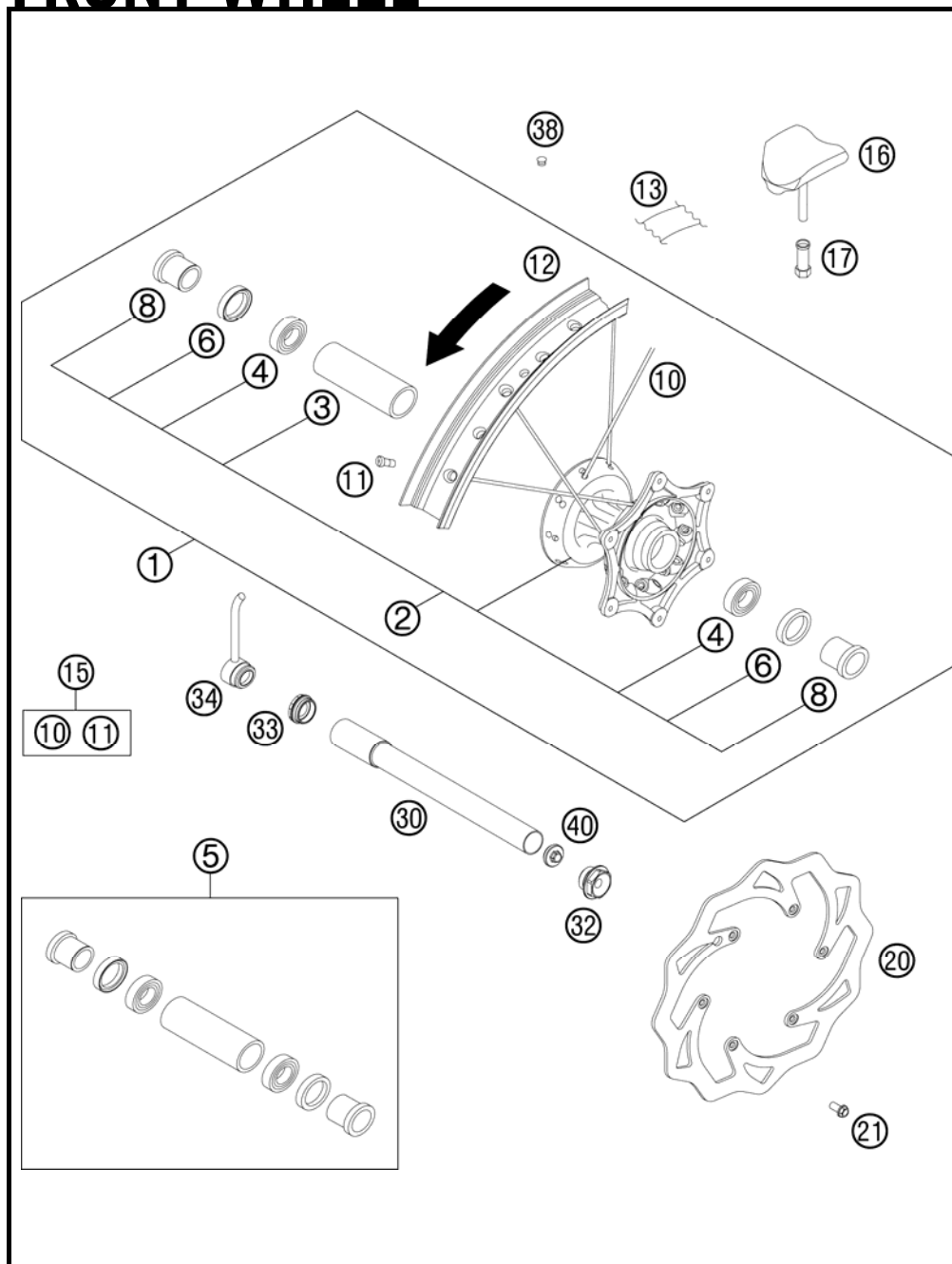


FIG	PART NUMBER	DESCRIPTION	QTY
1*	7810900114430	FR. WHEEL CPL.1,6X21"BLK. SD13	1
2	78009010144	FRONT WHEEL HUB CPL.	1
3	54809011000	BEA.SPACERTUBE 35X2 L=79,4 03	1
4	0625069068	GR.BALL BEAR.6906 DDU2CG23S6NM	2
5	78009015000	FRONT WHEEL REP. KIT	1
6	0760354771	SHAFT SEAL RING 35X47X7 TC	2
8	78009012000	SPACER BUSHING F. FR. WHEEL 08	2
10	7710907122630	SPOKE M4,5X226- 21" BLACK 12	36
11	77109072000	SPOKE NIPPLE M4,5 AL 11	36
12*	7810907010030	RIM FRONT 1,6X21" BLACK	1
13	50309073000	RIM BAND 21"	1
15	00050000954	SPOKE KIT FRONT "21" BLACK	x
16*	78109090000	RIM LOCK 1,60"	1
17	77110090050	NUT FOR WHEEL HOLDER	1
20	77309060000	BRAKE DISC FRONT 260	1
21	59009062013	SPECIAL SCREW M6X13 WS=8 10.9	6
30	77309081000	WHEEL SPIN.FR. D=26 M24x1,5 07	1
32	54809082000	SPINDLE SCREW M24X1,5 WS=27 03	1
33	54809081050	PLUG BUSHING WS=27 03	1
34	54809081060	FRONT AXLE PULL 26MM 04	1
38	55003135000	PLUG FOR RIM	x
40	54809081070	AUXILIARY SCREW FRONT 06	1

125030910 / C135030911

\* NEW PART

X AS REQUIRED



# REAR WHEEL

250 EXC-F SIX DAYS EU 2013

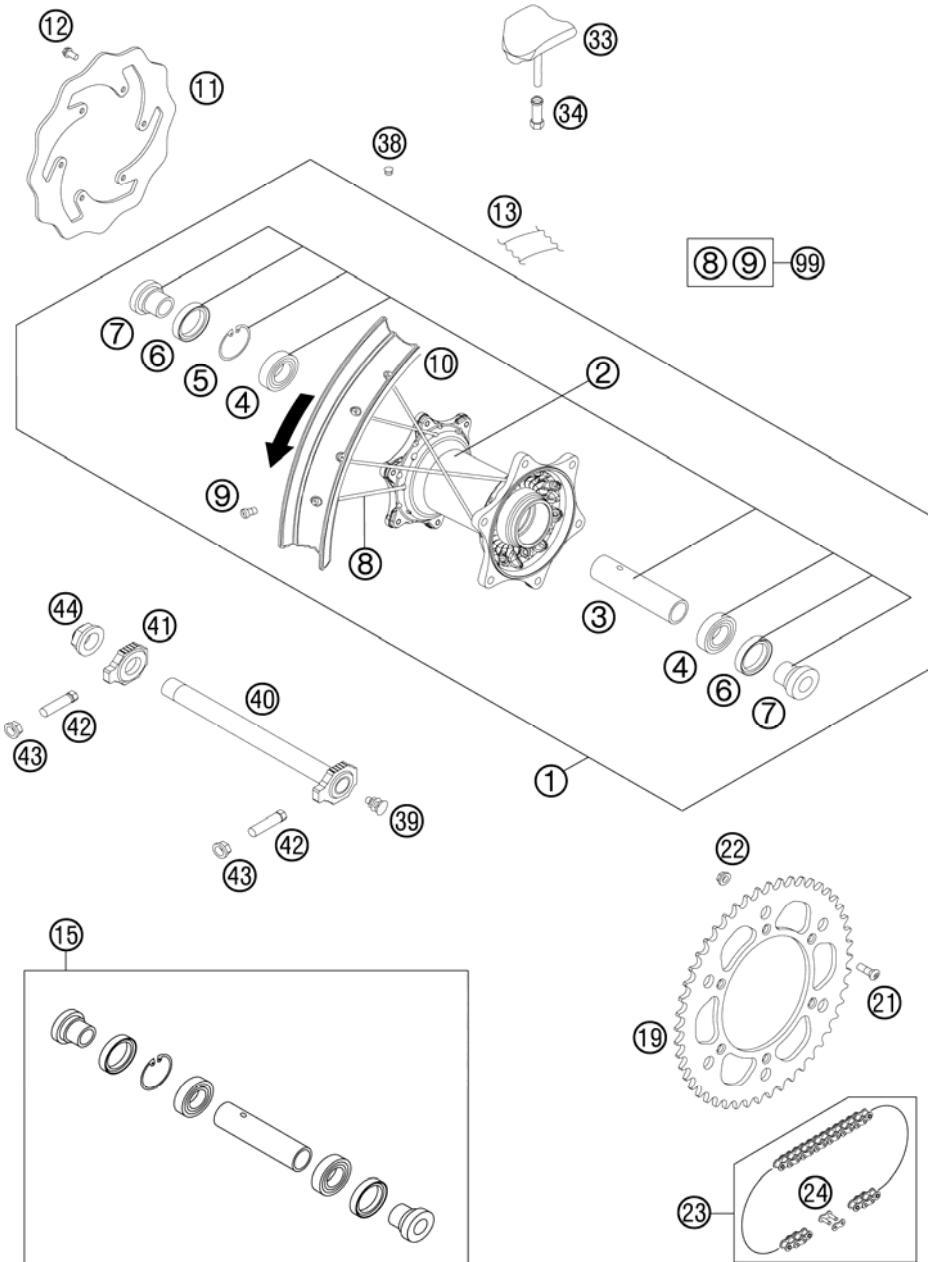


FIG	PART NUMBER	DESCRIPTION	QTY
1*	7811000114430	RE.WHEEL CPL.2,15X18"BLK.SD 13	1
2	78010010144	REAR WHEEL HUB CPL.	1
3	59010011000	BUSHING SPACER TUBE 121,5MM 01	1
4	0625060058	GR.BALL BEAR.6005 DDU2CG23S6NM	2
5	0472047175	CIRCLIP DIN0472-47X1,75	1
6	0760324771	SHAFT SEAL RING 32X47X7 BSL	2
7	78010016000	BUSHING FOR HUB 08	2
8	7711007119330	SPOKE M4,5X193- 18" BLACK 12	36
9	77109072000	SPOKE NIPPLE M4,5 AL 11	36
10*	7811007010030	RIM REAR 2,15X18" BLACK	1
11	78010960000	REAR BRAKE DISK	1
12	59009062013	SPECIAL SCREW M6X13 WS=8 10.9	6
13	50310073200	RIM BAND 18" AND 19"	1
15	78010015000	REAR WHEEL REP. KIT	x
19	5841005103804	REAR SPROCKET ORANGE 38-T	x
19	5841005104004	REAR SPROCKET ORANGE 40-T	x
19	5841005104204	REAR SPROCKET ORANGE 42-T	x
19	5841005104404	REAR SPROCKET ORANGE 44-T	x
19	5841005104804	REAR SPROCKET ORANGE 48-T	x
19	5841005104904	REAR SPROCKET ORANGE 49-T	x
19	5841005105004	REAR SPROCKET ORANGE 50-T	1
19	5841005105104	REAR SPROCKET ORANGE 51-T	x
19	5841005105204	REAR SPROCKET ORANGE 52-T	x
21	0019080266S	COUNTER-SUNK SCREW ISA45 M8X26	6
22	06923080003	HEXAGON NUT DIN EN1661 M8 SW13	6
23	78010167118	CHAIN DID 118 ROLLS	1
24	78010166000	CONNECTING LINK F. 78010167118	1
33	78110090000	RIM LOCK 2,15"	1
34	77110090050	NUT FOR WHEEL HOLDER	1
38	55003135000	PLUG FOR RIM	x
39	50210086000	COVERING CAP SFL16	x
40	77310085044	WHEEL SPINDLE RE. CPL.265MM 07	1
41	50310084000	CHAIN TENSIONER R/S 2000	1
42	50304040100	SCREW M10X1,25X50 WS=10	2
43	58414030000	HH COLLAR NUT M10X1,25 WS=13	2

135031013 / C135031013

\* NEW PART

X AS REQUIRED

# REAR WHEEL

250 EXC-F SIX DAYS EU 2013

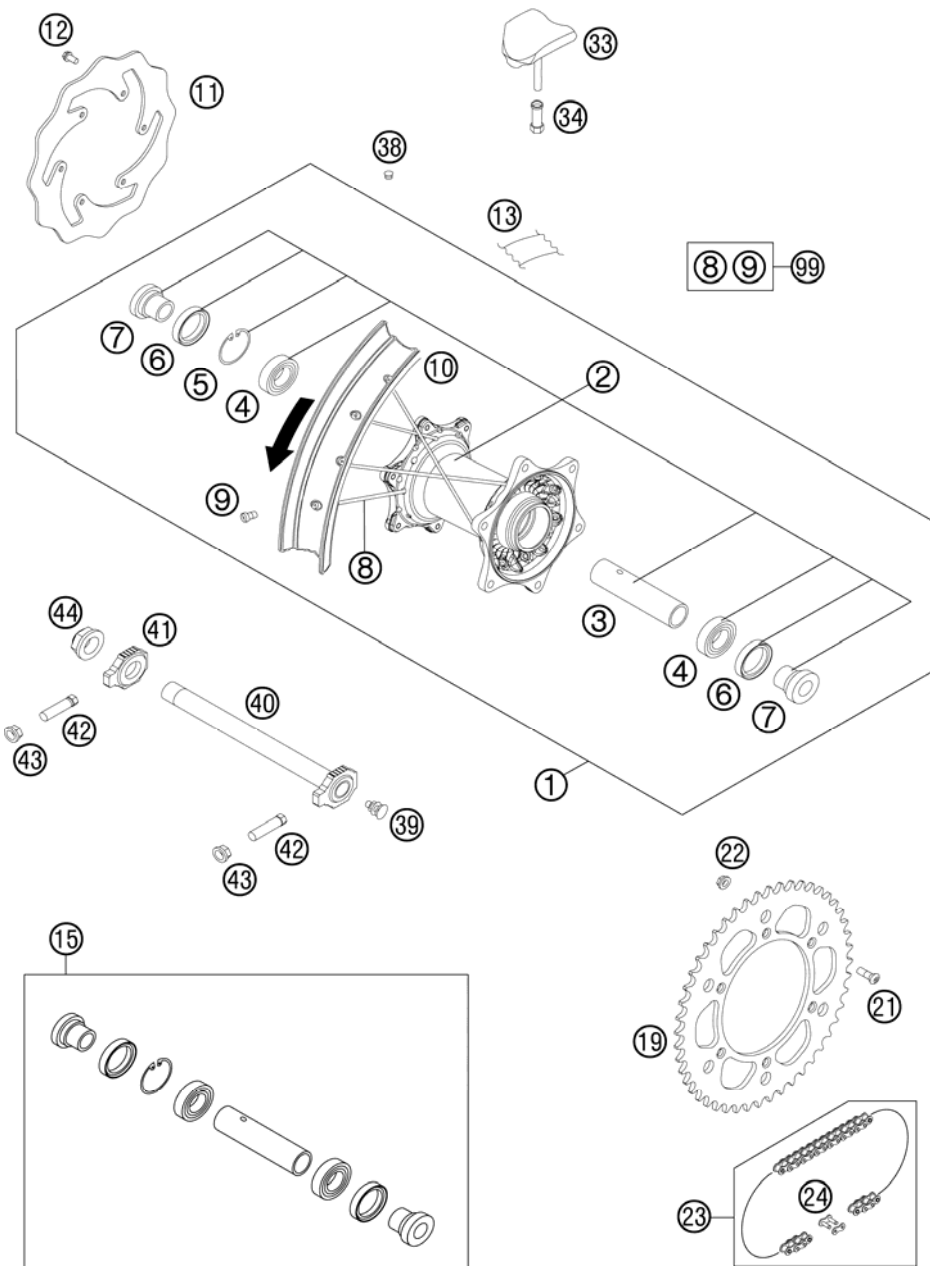


FIG	PART NUMBER	DESCRIPTION	QTY
44	50310099000	HEXAGON NUT M20X1,5 '98	1
99	00050000958	SPOKE KIT REAR 18" BLACK	x

135031013 / C135031013

\* NEW PART

X AS REQUIRED

# WIRING HARNESS

250 EXC-F SIX DAYS EU 2013

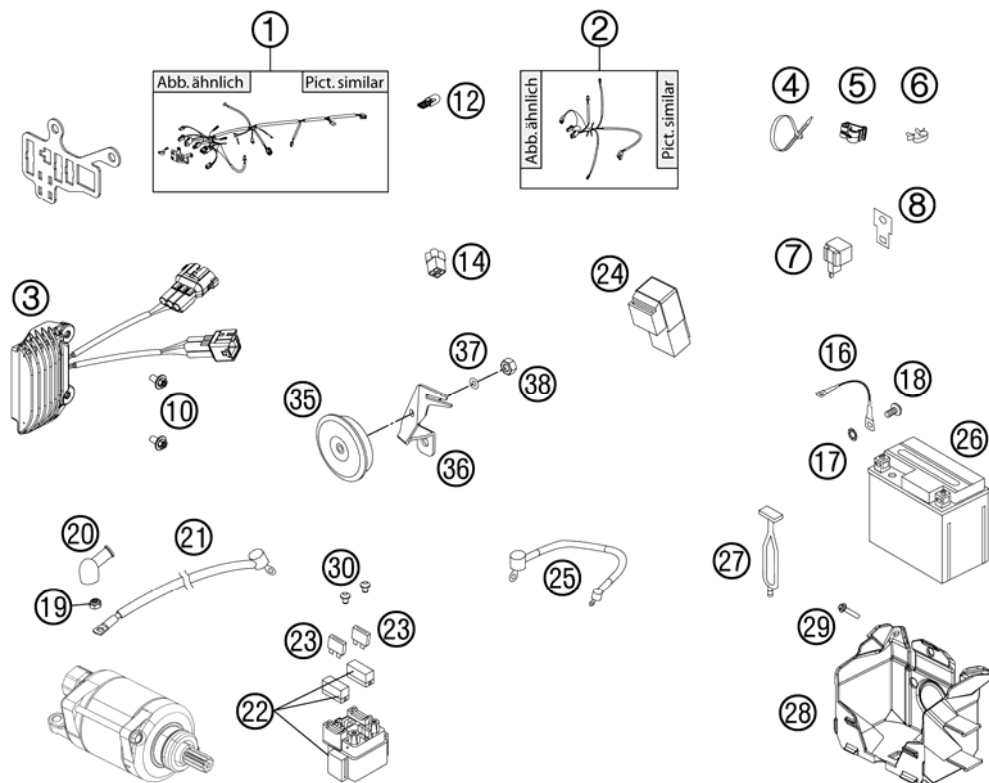


FIG	PART NUMBER	DESCRIPTION	QTY
1	78111075033	WIRING HARNESS EFI VMT. EU/AUS	1
2	78111079000	WIR.HARN.LIGHT EFI KPL. EU 12	1
3	78111034000	VOLTAGE REGULATOR	1
4	44011076140	CABLE TIE 140/2,5MM BLACK	x
4	44011076200	CABLE TIE 200/3,6MM BLACK	x
4	44011076305	CABLE TIE 300/4,8MM BLACK	x
5	83013026000	CABLE GUIDE	2
6	57013072100	WIRING HOLDER 16MM	1
7	44611207200	FLASHER UNIT 97	1
8	58211031100	BRACKET FOR FLASHER RELAY	1
10	0023060123	COLLAR SCREW M6X12 TX	2
12	49111425200	BULB 12V 2,3W (W2X4,6D)	3
14	81211096000	DUMMY PLUG AN 4-PIN	1
16	58411097100	GROUND CABLE D=6MM L=140MM '97	1
17	58411098100	CONTACT WASHER M6 VSV-K6	1
18	0009050106	EJOT SPIRAL SCREW SF M5X10-K	1
19	0985060003	SELF LOCK. NUT DIN0985-M 6	1
20	58440099000	PROTECTION CAP F. STARTER ENG.	1
21	58411059100	STARTERCABLE 700 MM '97	1
22	58211058000	STARTER RELAY 12V '99	1
23	58011109120	FUSE 20 A	2
24	61111057000	RELAY CM1A-R-12V-H80 07	2
25	58711086000	WIRING HARNESS BATTERY DUKE'99	1
26	77311053000	BATTERY 12V 3AH YTX4L-BS	1
27	50303018000	RUBBER L=145MM	1
28	77211055000	BATTERY BOX	1
29	0017060203	EJOT PT SCREW K60X20 WS=6	3
30	0902060083	AH OVAL SCREW ISO 7380 M 6X8	2
35	50311060200	DC HORN 12V 07	1
36	78011061000	HORN BRACKET EXC 08	1
37	0125050003	WASHER DIN0125-A 5,3	1
38	0934050003	HEXAGON NUT DIN0934-M 5	1

127751110 / C137741110

\* NEW PART

X AS REQUIRED

# BRAKE CALIPER REAR

250 EXC-F SIX DAYS EU 2013

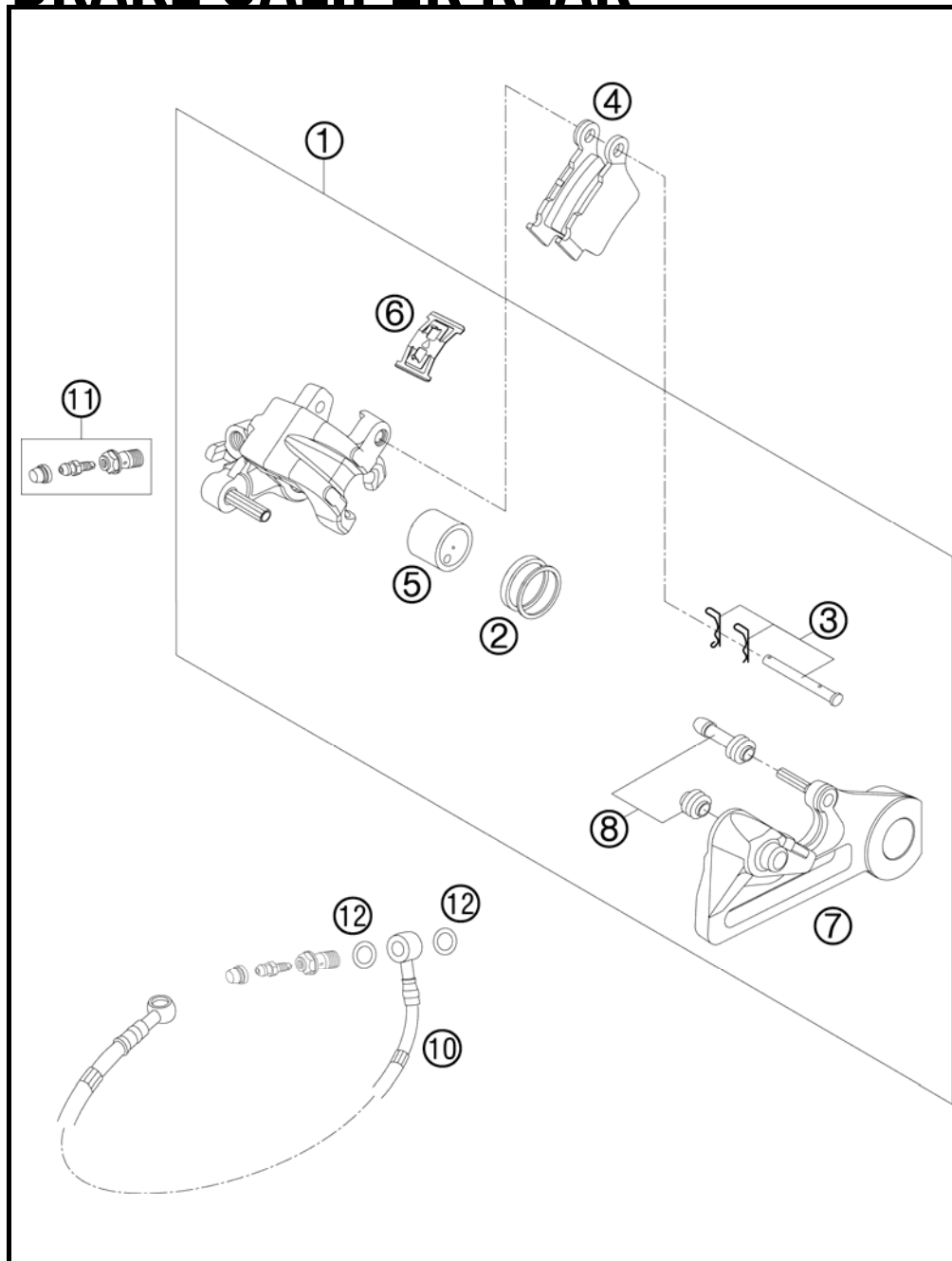


FIG	PART NUMBER	DESCRIPTION	QTY
1	54813080101	BRAKE CAL. RE. - WITHOUT PADS	1
2	50313081200	REPAIR KIT SEALING RINGS 26MM	1
3	54813082000	BOLT SET FOR BRAKE CALIPER 03	1
4	54813090300	BRAKE PAD SET REAR TOYO	1
5	54813083000	BRAKE PISTON 26MM 2003	1
6	54813018000	RETAINING SPRING SET 2003	1
7	54813075000	BRAKE CALIPER SUPPORT REAR	1
8	54613218000	CUP SET SHORT	1
10	54813070000	BRAKE HOSE REAR 655MM 03	1
11	62513020000	BLEEDER SCREW CPL. 05	1
12	0603100141	COPPER GASKET DIN7603-10X14X1	2

095031390 / C105031390

\* NEW PART

X AS REQUIRED

# HAND BREAK CYLINDER

250 EXC-F SIX DAYS EU 2013

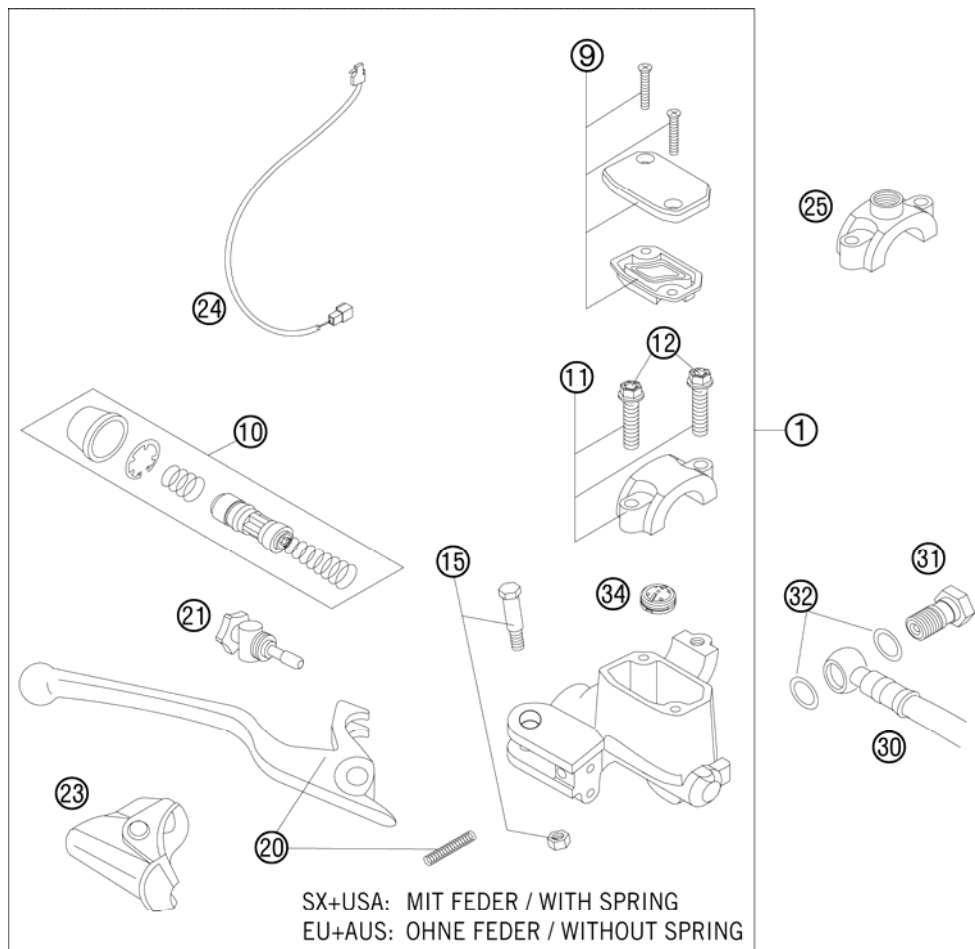
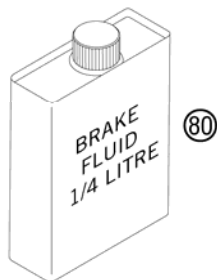


FIG	PART NUMBER	DESCRIPTION	QTY
1	77013001144	HAND BRAKE CYLINDER CPL.EXC 09	1
9	50313003000	HANDBRAKE CYL.COVER CPL.NATURE	1
10	54813008300	REP.SET PISTON D=9MM 2009	1
11	50313005000	CLAMP CPL. NATURE	1
12	0025060256	HH COLLAR SCREW M6X25 TX30	2
15	50313006100	LEVER SCREW CPL. 2001	1
20	54813002200	HAND BRAKE LEVER + SPRING 2009	1
21	54813007300	ADJUSTING SCREW CPL. SX 2009	1
23	50313004000	PROTECTION CAP HAND BRAKE CYL.	1
24	50311050100	BRAKE LIGHT SWITCH FRONT 2002	1
25	58012040150	CLAMP FOR MIRROR '94	1
30	59013011000	BRAKEHO. FRONT 1300MM 2000	1
31	54813020100	HOLLOW SCREW BLACK M10X1X19	1
32	0603100141	COPPER GASKET DIN7603-10X14X1	2
34	54802051000	VALVE	1
80	00062030000	BRAKE FLUID DOT5.1 0,25L	1



095511310 / C117801311

\* NEW PART

X AS REQUIRED

# BREAK CALIPER FRONT

250 EXC-F SIX DAYS EU 2013

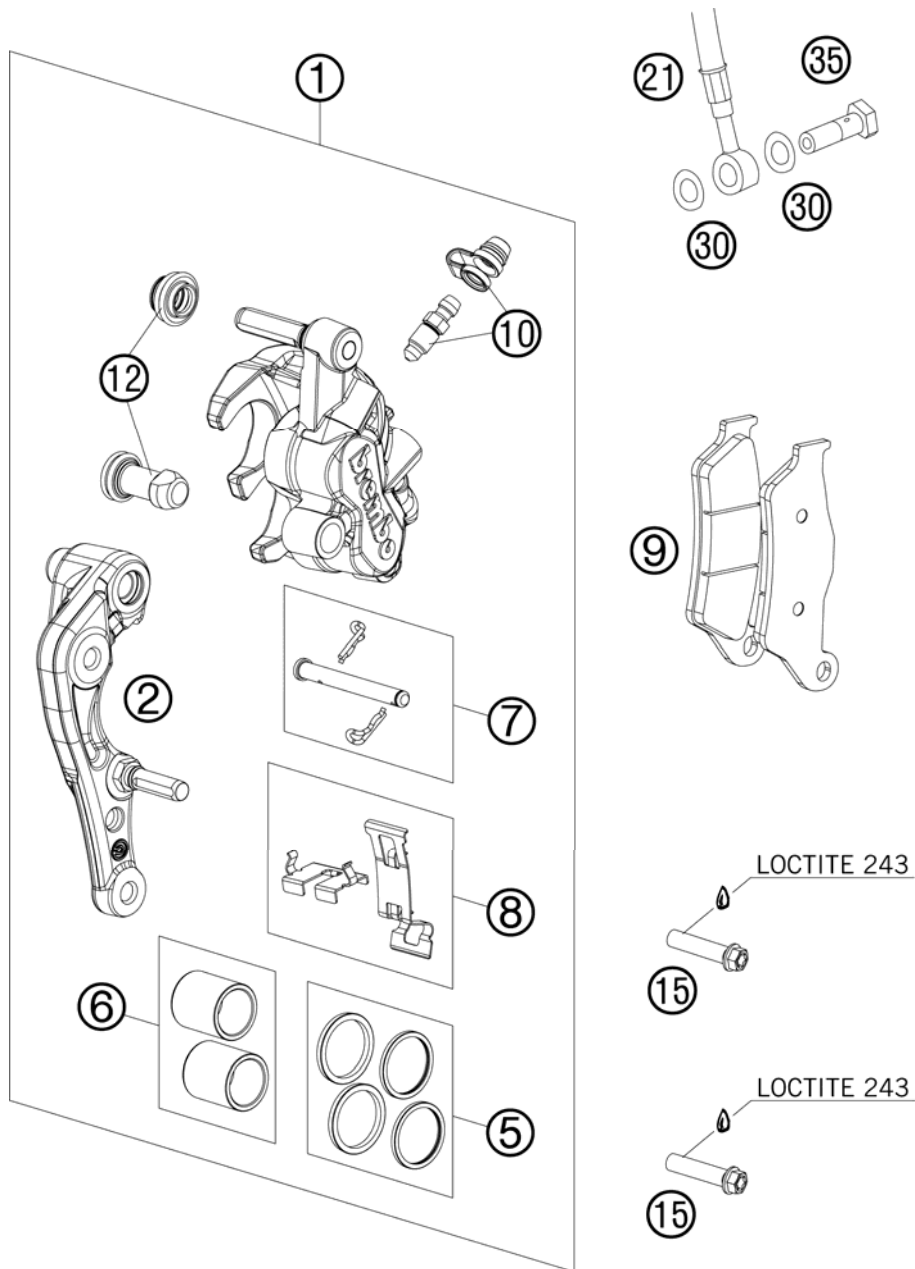


FIG	PART NUMBER	DESCRIPTION	QTY
1	7701301500101	CALIPER NAT. WITHOUT PADS	1
2	77013014000	BRAKE CALIPER SUPPORT FRONT 09	1
5	77013021000	REP. KIT SEALS 24MM	1
6	77013019000	REP. KIT PISTON 24MM	1
7	77013017000	BOLT CPL. 09	1
8	77013018000	RETAINING PLATE SET BREMBO	1
9	77013020000	BRAKE PADS TOYO B153	1
10	61013020100	BLEEDER SCREW WITH CAP	1
12	54613218000	CUP SET SHORT	1
15	0025080356S	HH COLLAR SCREW M8X35 TX40	2
21	59013011000	BRAKEHO. FRONT 1300MM 2000	1
30	0603100141	COPPER GASKET DIN7603-10X14X1	2
35	50213025000	HOLLOW SCREW M10X1X19	1

097701361 / C117801361

\* NEW PART

X AS REQUIRED

# REAR BRAKE CONTROL

250 EXC-F SIX DAYS EU 2013

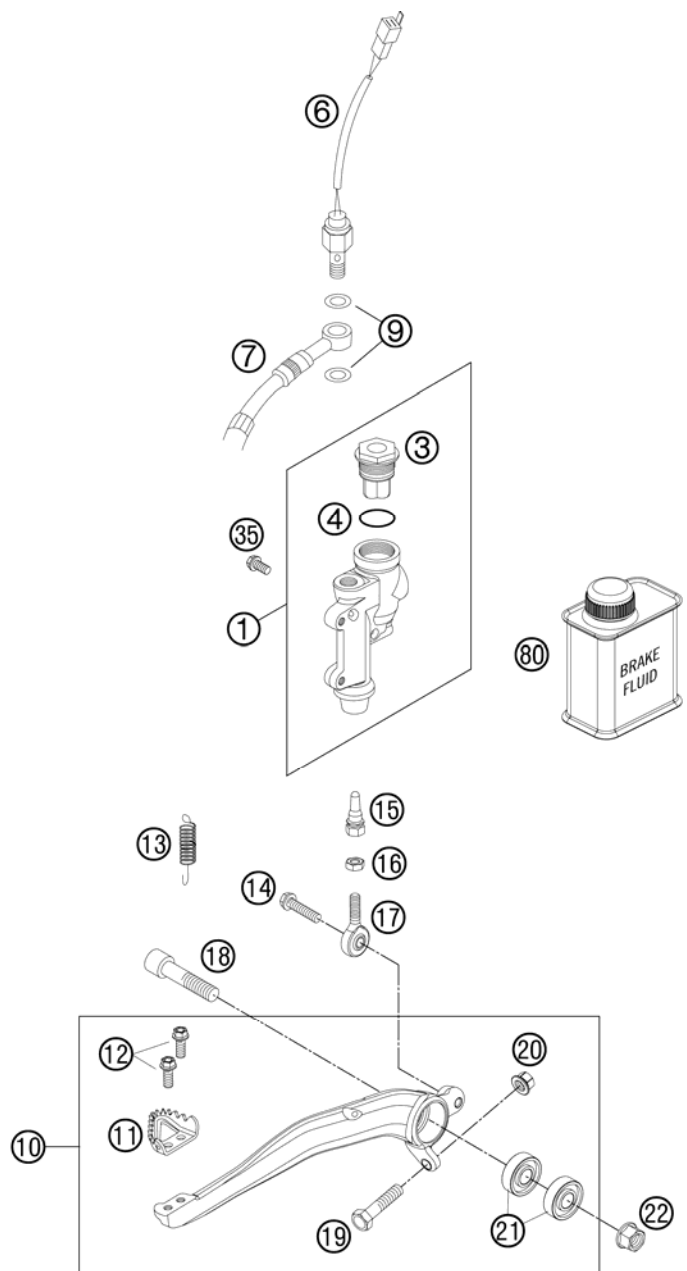


FIG	PART NUMBER	DESCRIPTION	QTY
1*	77013060044	REAR BRAKE CYLINDER CPL.SX 09	1
3	54813062100	REAR BRAKE CYL. COVER CPL. 04	1
4	54813063000	FOOT-BRAKE CYL. GASKET SX 03	1
6	50311051100	BRAKE LIGHT SWITCH REAR '98	1
7	54813070000	BRAKE HOSE REAR 655MM 03	1
9	0603100141	COPPER GASKET DIN7603-10X14X1	2
10	77213050044	FOOT BRAKE LEVER CPL.	1
11	54813051000	STEP PLATE FOR BRAKE LEVER	1
12	0025050126	HH COLLAR SCREW M5X12 TX30	2
13	54603062000	RETURN SPRING FOR BRAKE LEVER	1
14	0025060206	HH COLLAR SCREW M6X20 TX30	1
15	54813056000	PUSH ROD L=28MM 03	1
16*	0934060003	HEXAGON NUT DIN0934-M 6	1
17	54813055000	SWIVEL HEAD KA6 03	1
18*	0032100406S	AH-COLLAR SCREW M10X40 ISA45	1
19	59001037000	SPECIAL SCREW M8X26 WS=10	1
20	46030045000	COLLAR NUT M8 WS=10	1
21	0625060002	BALL BEARING SKF 6000-2RS1	2
22	54630044000	COLLAR NUT M10 WS=13	1
35	0025060126	HH COLLAR SCREW M6X12 TX30	2
80	00062030000	BRAKE FLUID DOT5.1 0,25L	1

137801330 / C135031330

\* NEW PART

X AS REQUIRED

# LIGHTING SYSTEM

250 EXC-F SIX DAYS EU 2013

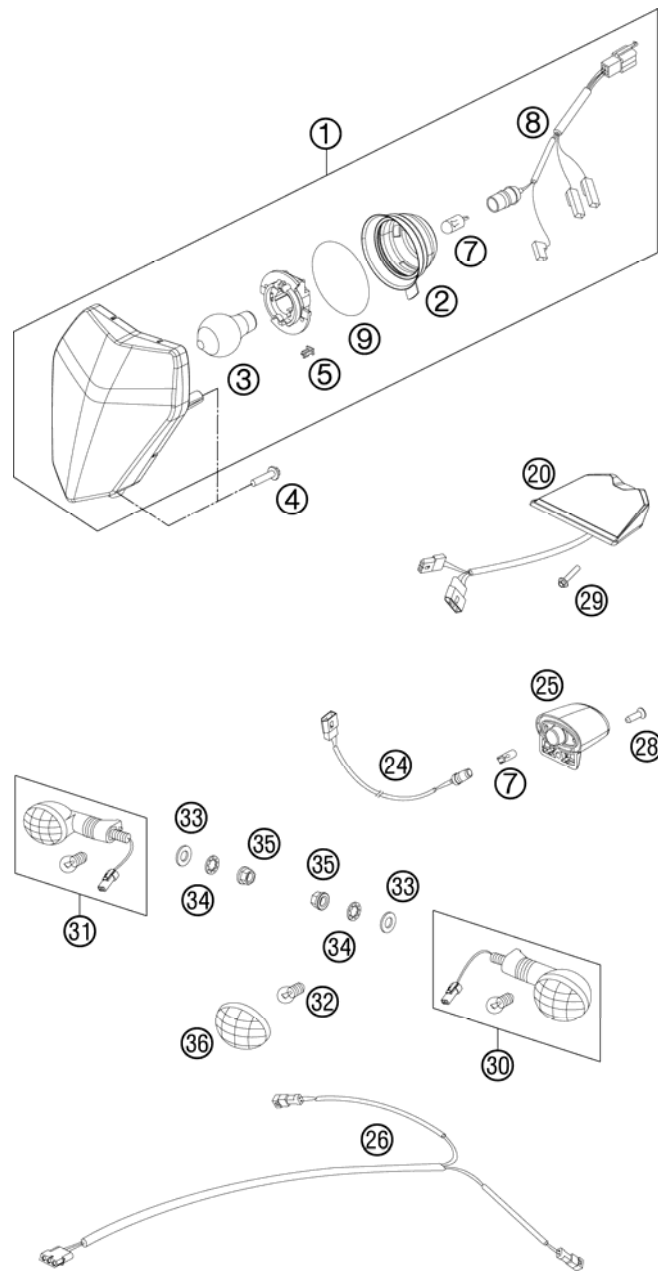


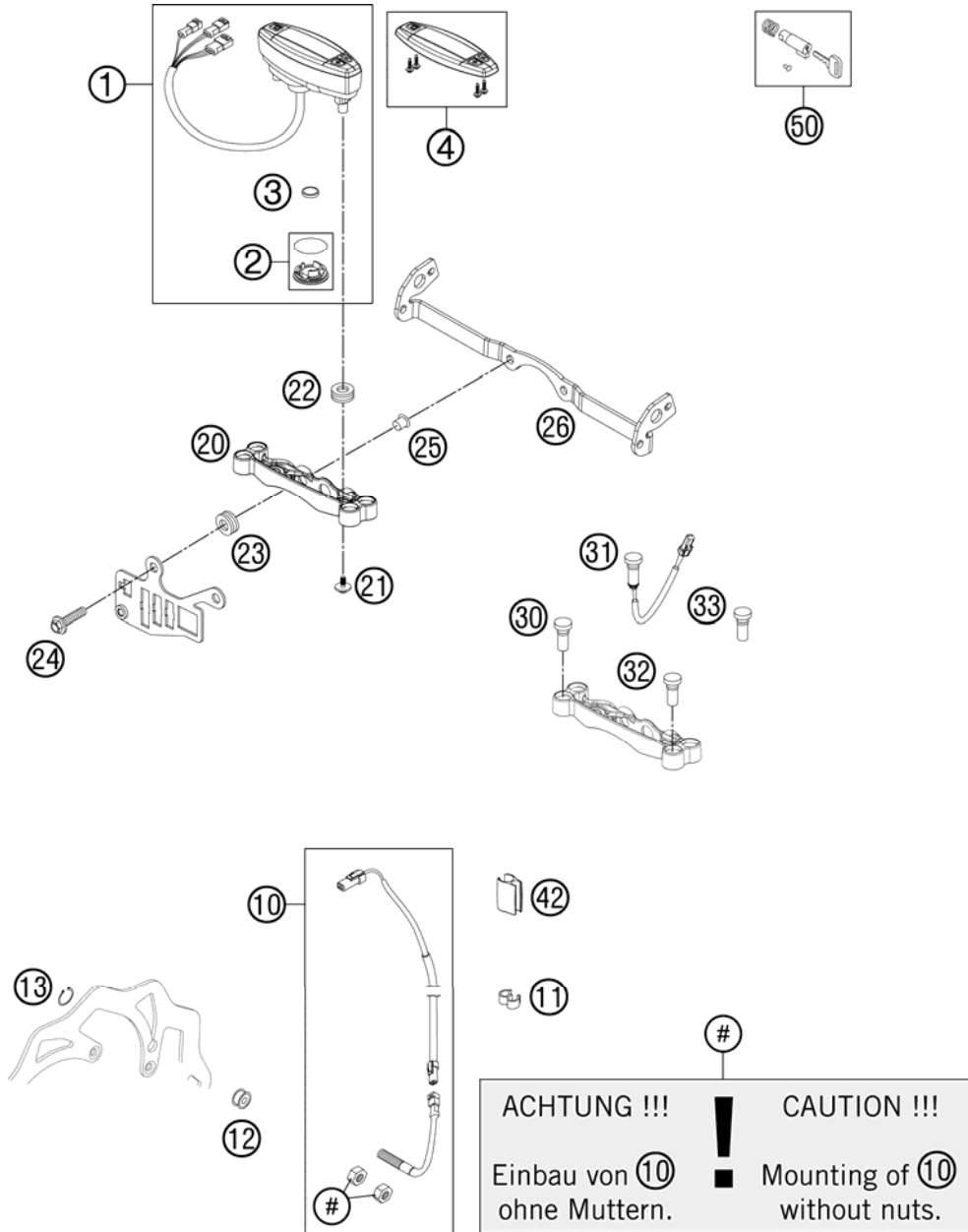
FIG	PART NUMBER	DESCRIPTION	QTY
1	78014001000	HEAD LIGHT CPL. EXC-EU 08	1
2	54814001050	RUBBER CAP FOR HEAD LIGHT 05	1
3	44111038000	BILUX-BULB 12V 35/35W BA20D	1
4	0081050181	SCREW FOR PLASTIC K50X18 T20	3
5	78014009000	DRAIN HOLE COVER	1
7	49011435100	BULB 12V 5W (W2,1X9,5D) PHIL.	2
8	54811001050	CABLE FOR HEAD LIGHT 2005	1
9	0770350032	O-RING 35,00X32,00 NBR	1
20	76514040000	REAR LIGHT	1
24	76511078000	WIRING HARN. LIC. PLATE ILLUM.	1
25	75014047000	LICENSE PLATE ILLUMINATION 07	1
26	77411081000	REAR FLASHER WIR. HARNESS 12	1
28	0081250181	SCREW FOR PLASTIC 50X18 T20	1
29	0017060253	EJOT PT SCREW K60X25-Z SW=6	2
30	54814025200	FLASHER CPL. FR.L/S RE.R/S 09	2
31	54814026200	FLASHER CPL. FR.R/S RE.L/S 09	2
32	44111015100	BULB 12V 10W (BA15S)	4
33	0125100003	WASHER DIN0125-A10,5	4
34	0797100003	LOCK WASHER DIN6797-J10,5 ZI	4
35	58414030000	HH COLLAR NUT M10X1,25 WS=13	4
36	54814028000	FLASHER LENS L/S R/S 05	4

127751410 / C127751410

\* NEW PART

X AS REQUIRED





**ACHTUNG !!!**    **CAUTION !!!**  
**!**  
 Einbau von ⑩ ohne Muttern.    Mounting of ⑩ without nuts.

FIG	PART NUMBER	DESCRIPTION	QTY
1	54814069000	SPEEDOMETER KM/H F. 21" 2005 REPROGRAMMABLE: KM/H - MPH	1
2	54814069010	BATTERY COVER F. SPEEDOM. 2005	1
3	58314068000	BATTERY F. SPEEDOM. M.A.E. 02	1
4	54814069020	SPEEDOMETER TOP PART 05	1
10	54814068100	CABLE FOR DIGITAL SPEEDOM. 06	1
11	55011022100	CLAMP D=6/8MM, BLACK	3
12	54814069050	MAGNET FOR DIGITAL SPEEDOM. 03	1
13	0471009104	CIRCLIP DIN0471- 9X1 INOX	1
20	81214060000	SPEEDOMETER BRACKET	1
21*	0081645121	EJOT DELTA PT SCREW 45X12-Z	2
22	58214069051	RUBBER GROMMET 16X10,8X3 02	2
23	31008060000	RUBBER SLEEVE D=8MM OPEN	2
24*	0025060206	HH COLLAR SCREW M6X20 TX30	2
25*	59030060050	BUSHING F. SPROCKET COVER RAC.	2
26	78014033000	FLASHER BRACKET EXC 08	1
30	58011024300	FLASHER INDICAT.LIGHT GREEN'98	1
31*	81214083000	INDICATOR LIGHT LED YELLOW FI	1
32	58011021300	H.BEAM INDICATOR LIGHT BLUE'98	1
33*	81214086000	INDICATOR LIGHT RESERVE	1
42	54813026000	CABLE SUPPORT 10/6MM 06	2
50	78003035000	STEERING HEAD LOCK 08	1

127701430 / C137741432

\* NEW PART

X AS REQUIRED

①  
OHNE ABBILDUNG  
WITHOUT ILLUSTRATION

①  
TECHNISCHE DOKUMENTATION  
TECHNICAL DOCUMENTATION  
DOCUMENTACION TECNICA  
DOCUMENTATION TECHNIQUE  
NOTE TECNICHE

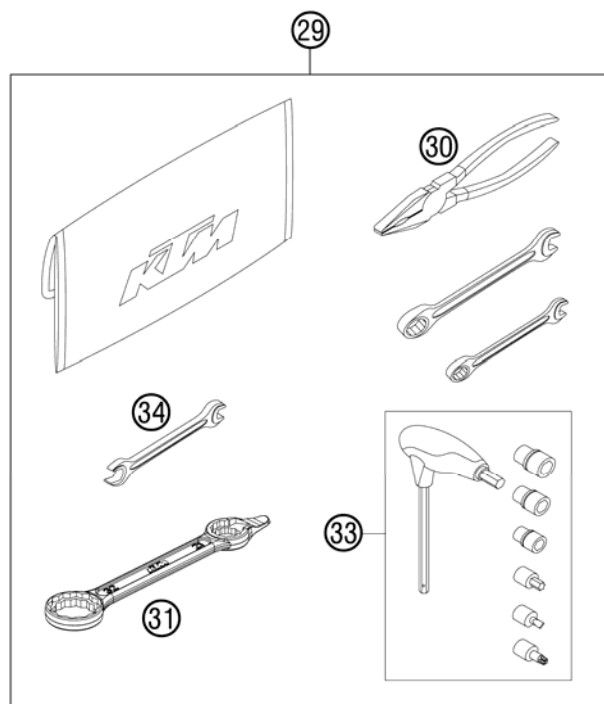


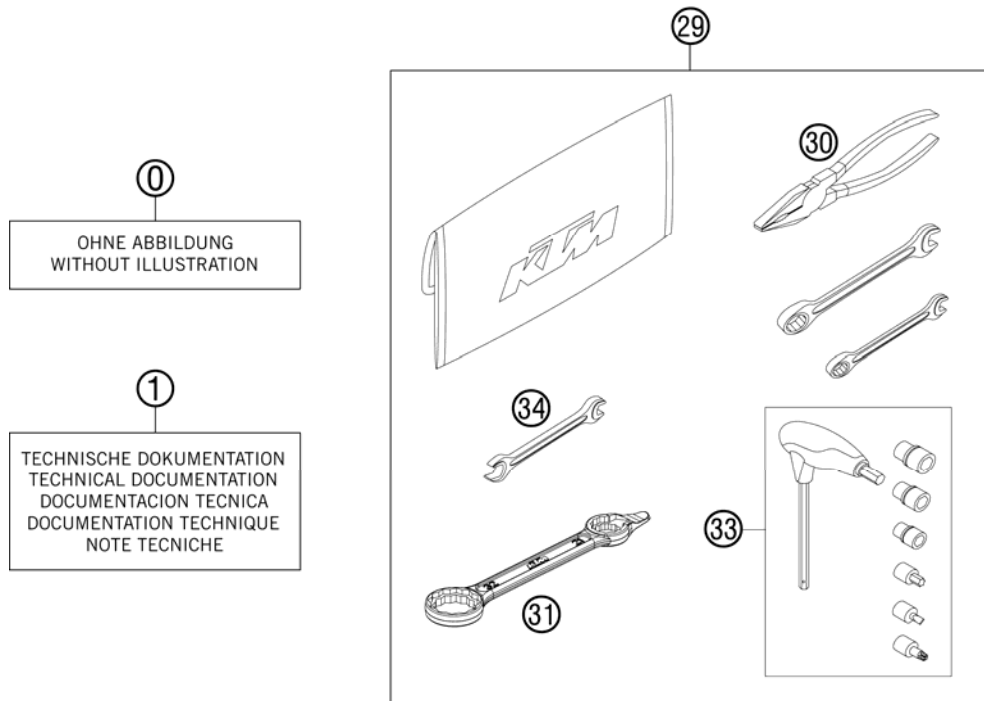
FIG	PART NUMBER	DESCRIPTION	QTY
0	00062030019	AIR FILTER OIL 100ML	1
0	00063004202	PRINT LABEL 60X51 MM	2
0	0019080206S	FLAT HEAD SCREW M. ISA45 M8X20	1
0	0025050126	HH COLLAR SCREW M5X12 TX30	2
0	0025060306	HH COLLAR SCREW M6X30 TX30	2
0	312305	DOCUMENTS BAG 2006	1
0	312313	KTM BALLPOINT PEN ORANGE	1
0	3210039	* CUSTOMER WELCOME LETTER	1
0	3212361DE/GB	PP OFFROAD FOLDER 2012	1
0	3212365GB	POWER WEAR TEASER 2012	1
0	50033029013	FRONT SPROCKET 13-T	1
0	50208020000	SPACER BUSHING 7X10X7,5	2
0	52000115	STICKER FRONT FORK-SET WP"4CS"	1
0	54809081060	FRONT AXLE PULL 26MM 04	1
0	58012040000	REAR MIRROR L/S	1
0	58012040150	CLAMP FOR MIRROR '94	2
0	58012140000	REAR MIRROR R/S	1
0	58411098100	CONTACT WASHER M6 VSV-K6	2
0	58412080000	REFLECTOR RED LC4 '98	1
0	77029072000	SPARK PLUG KEY 250 SX-F	1
0	77112099000	ACCESSORIES FLASHER	1
0	77202002144	BAR PAD CPL.	1
0	77203094000	PLASTIC FRAME PROTECTION SET	1
0	77235936000	RADIATOR PROTECTION CPL.	1
0	77311053000	BATTERY 12V 3AH YTX4L-BS	1
0	77403190000	ENGINE GUARD PLASTIC CPL.	1
0	77405009065	PLUG SCREW M12X1,25 WS17	1
0	78003040033	FOOTREST L/S + R/S CPL. 09	1
0	7810297900028	HANDGUARDS CPL.LE+RI WHITE 12	1
0	78108016050	NUMB.PLATE CARRIER BOTTOM	1
0	81212016100	WASH CAP SET	1
1	3211862EN	OWN.MAN.250 EXC-F/SD/XCF-W2013	1
29	54829099100	TOOL KIT 2012	1
30	53012028200	GRIP ORANGE B&F	1
31	50329080100	WRENCH SW=17/21/27/32 B&F	1

125482000 / C137742003

\* NEW PART

X AS REQUIRED

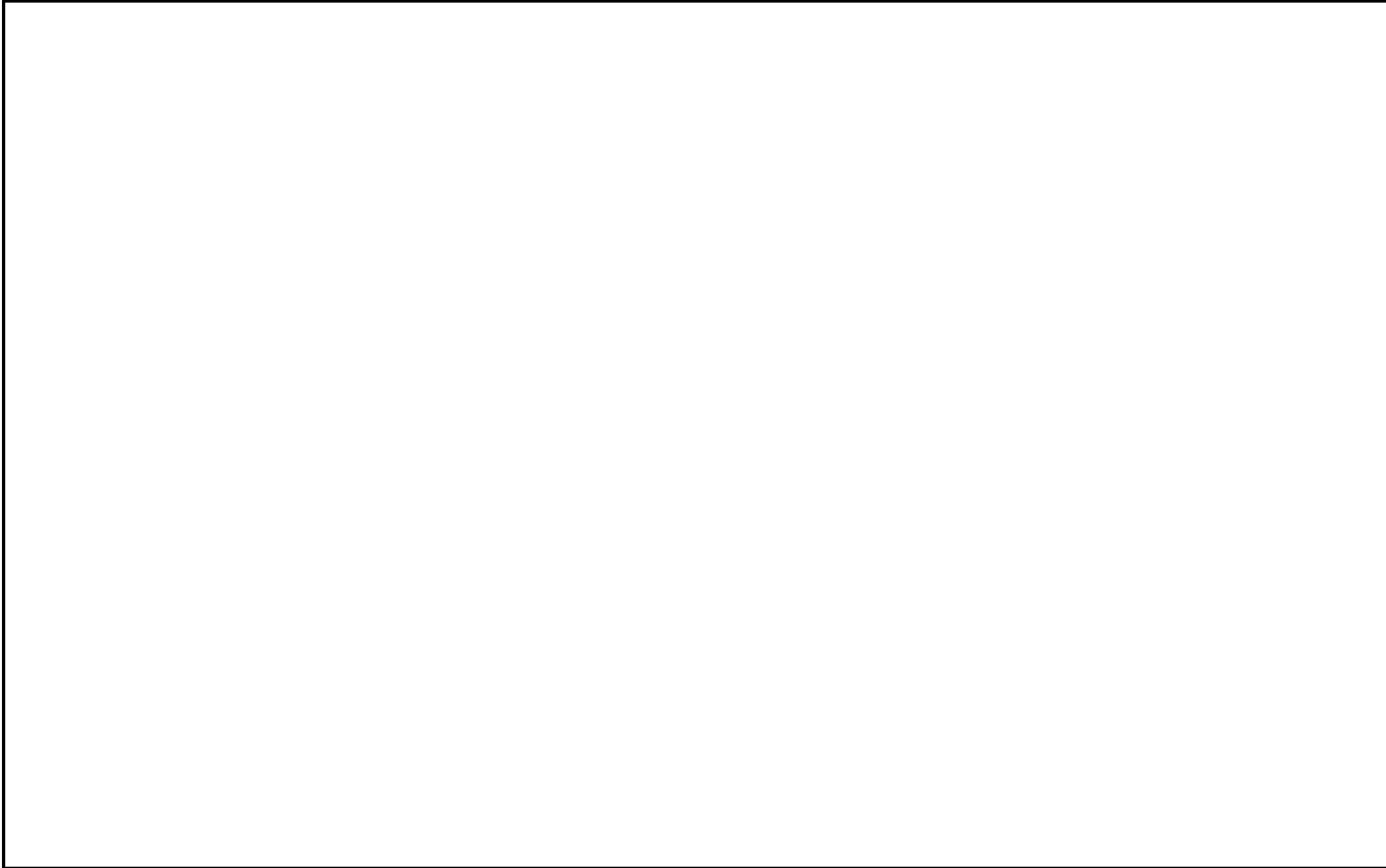
FIG	PART NUMBER	DESCRIPTION	QTY
33	60029070300	T-WRENCH WS=6/8/10/TX45/SK4X1	1
34	50329072000	SPOKE-SPANNER WS 7/10	1

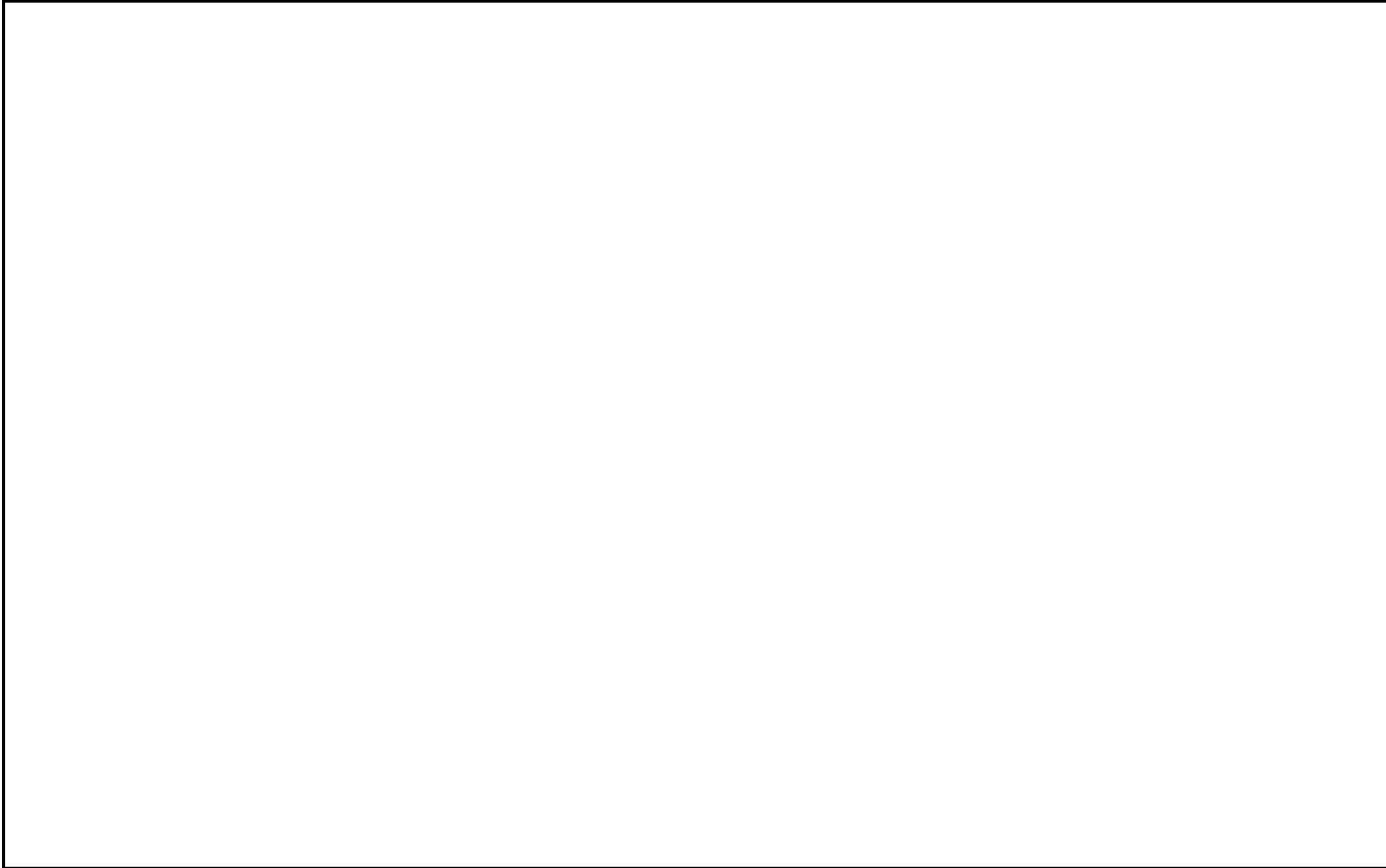


125482000 / C137742003

\* NEW PART

X AS REQUIRED











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